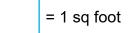


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General Setup Instructions

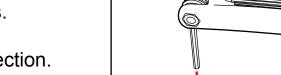
- Read entire setup instruction manual prior to unpacking parts and pieces.
- The setup instructions are created specifically for this configuration.
- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.

Cleaning & Packing

- For Cleaning Metal, Plex, & Laminate Parts: Use a **MILD NON-ABRASIVE** cleanser and soft cloth/paper towel to clean all surfaces.
- Keep exhibit components away from heat and prolonged sun exposure.
 Heat and UV exposure will warp and fade components.
- Retain all provided Packing Materials.
 All provided packing materials are for ease of repacking & component protection.

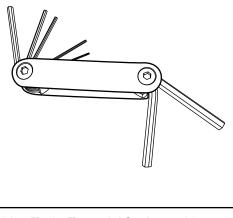
Disassembly

- For loss prevention, tighten all set screws and locks during disassembly.

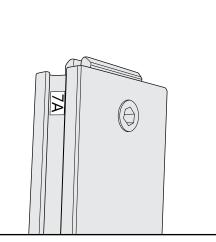


Spline Connection

Extrusion & Lock Connection

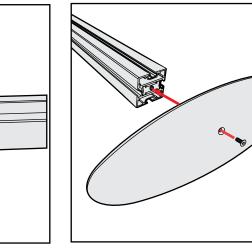


Hex Tool - Essential for Assembly

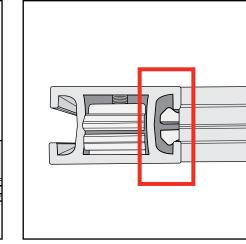




Part Identification - Numbering



Base Plate & Extrusion Connection



Engaged Lock







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WARNING

DO NOT USE POWER TOOLS

LADDERS OR LIFTS MAY BE REQUIRED

ALL CONNECTIONS MUST BE TIGHTLY SECURED



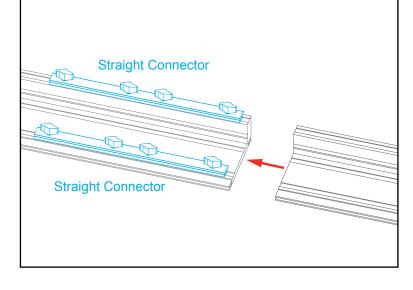
Straight Connection

When assembling frame, first attach all straight connectors, then attach corner connectors.

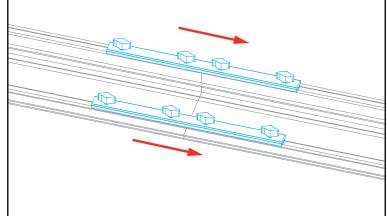
1) Place extrusions end-to-end.

Disassembly

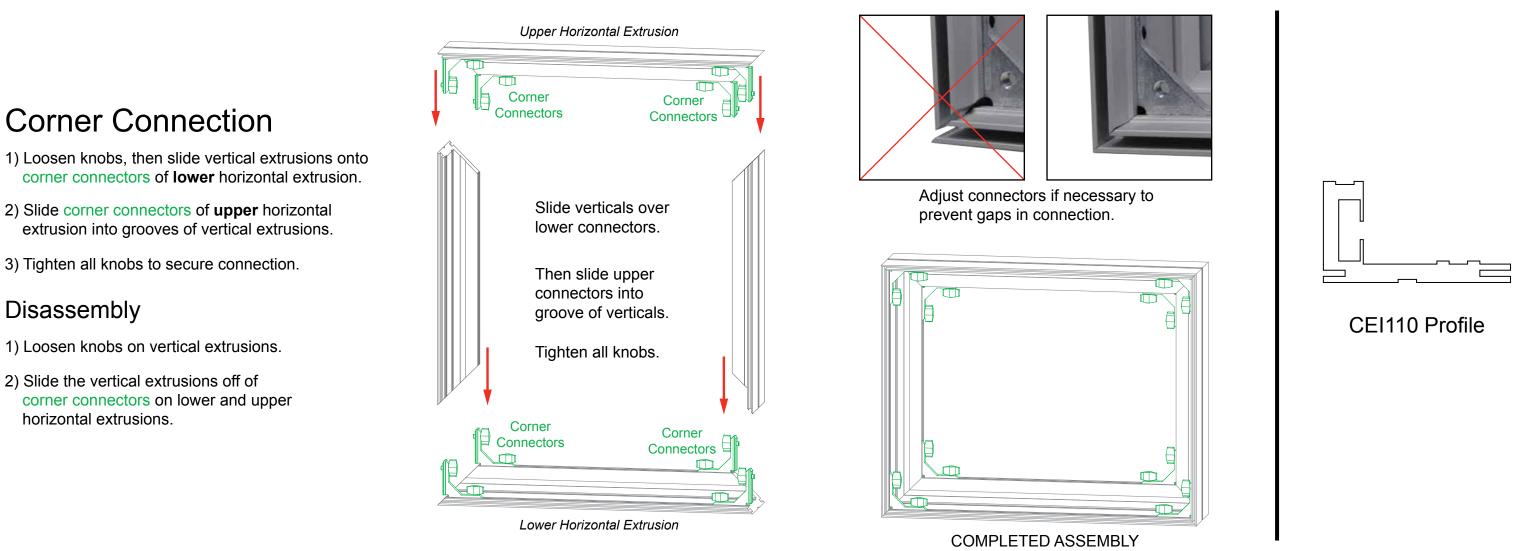
- 2) Loosen all knobs, then slide straight connectors across the seam of extrusions.
- 3) Tighten all knobs to secure connection.



Slide both connectors across seam of extrusions. Tighten all knobs.



All knobs must be tightened securely to ensure a proper connection.



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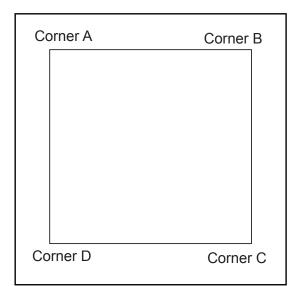
All knobs must be tightened securely to ensure a proper connection.

Disassembly

- 1) Loosen all knobs.
- 2) Slide connectors off of one extrusion.
- 3) Tighten knobs to prevent loss during packing & shipping.

Keep straight connectors in groove of extrusion. Do not remove connectors during disassembly.

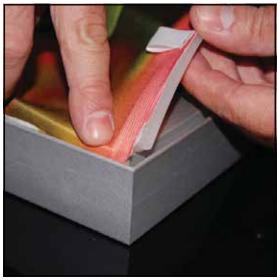
Order #XXXXX SEG Installation



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DESIGNS

It is important to first insert graphic into each alternate corner then to the sides of the frame. If this is not done, graphic will not fit into the frame correctly.



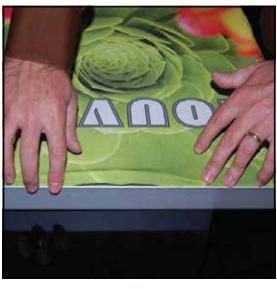
Step 1

Insert corner A. Turn edge of graphic so silicon welt is perpendicular to face of graphic. Insert narrow side of welt with fabric to outside into the channel. Repeat for other side of this corner.



Step 2

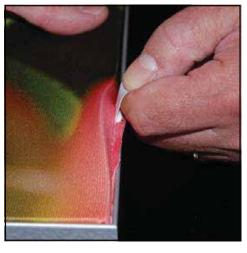
Repeat Step 1 for opposite corner C, then insert corner B, followed by corner D, to complete the installation of the corners.



Step 3

Once all corners are inserted, press one silicon edge into channel from corners and work toward the center. Make sure welt is fully inserted into channel. Continue until all sides are done. Smooth out edges of graphic.

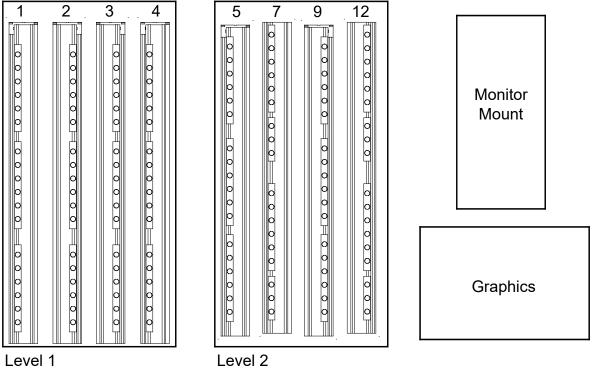
Graphic Removal



To remove the graphic from the frame, locate the fabric pull tab. Gently pull up on the tab to remove the fabric. Order #XXXXX Case Packing



Top View of Each Level



Level 2

(Bottom level)

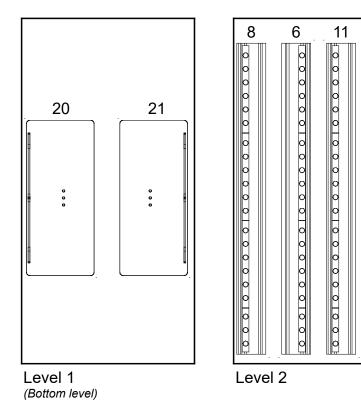
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Case 1 of 3

Order #XXXXX Case Packing







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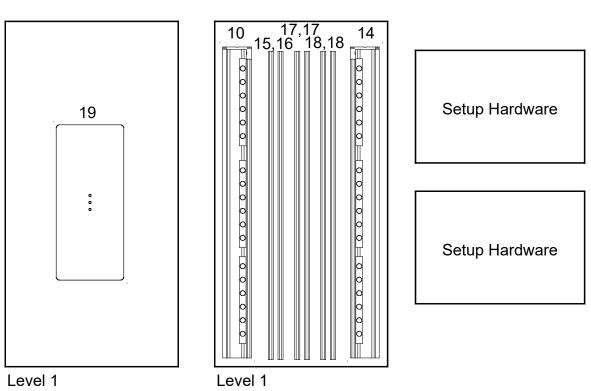
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DESIGNS

Case 2 of 3



Top View of Each Level



(Bottom level)

(Bottom level)

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Case 3 of 3

Order #XXXXX Backwall Assembly

Item	Qty.	Description
1	1	47.5"h CEI110 Vertical Extrusion
2	1	47.5"h CEI110 Vertical Extrusion
3	1	47.5"h CEI110 Vertical Extrusion
4	1	47.5"h CEI110 Vertical Extrusion
5	1	46"w CEI110 Horizontal Extrusion
6	1	46"w CEI110 Horizontal Extrusion
7	1	46"w CEI110 Horizontal Extrusion
8	1	46"w CEI110 Horizontal Extrusion
9	1	46"w CEI110 Horizontal Extrusion
10	1	46"w CEI110 Horizontal Extrusion
11	1	46"w CEI110 Horizontal Extrusion
12	1	46"w CEI110 Horizontal Extrusion
13	1	46"w CEI110 Horizontal Extrusion
14	1	46"w CEI110 Horizontal Extrusion
15	1	45.677"h Z45 Vertical Extrusion
16	1	45.677"h Z45 Vertical Extrusion
17	2	45.677"h Z45 Vertical Extrusion
18	2	45.677"h Z45 Vertical Extrusion
19	1	23" x 10" Rectangular Base Plate
20	1	23" x 10" Corner Base Plate
21	1	23" x 10" Corner Base Plate

DESIGNS

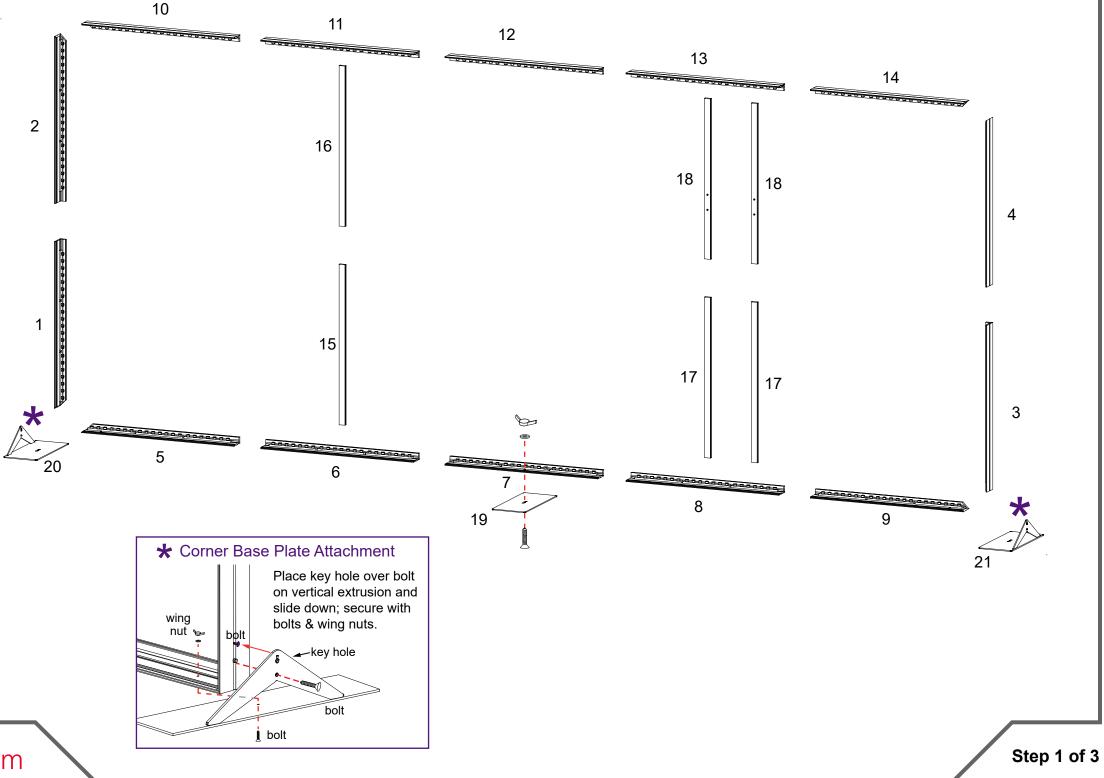
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Steps:

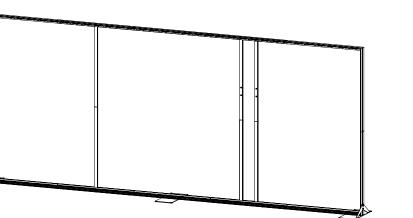
Note: Refer to the CEI110 Frame Assembly general information page.

- 1) Assemble horizontals [5-6-7-8-9], [10-11-12-13-14] & verticals [1-2], [3-4] using straight connectors.
- 2) Connect vertical assemblies [1/2], [3/4] between horizontal assemblies [5/6/7/8/9], [10/11/12/13/14] using corner connectors.
- 3) Attach verticals [15-16], [17-18] between horizontal assemblies as shown.
- 3) Connect Base Plate [19] to horizontal [7] using bolts.
- 4) Install Corner Base Plates [20,21]. See Corner Base Plate Attachment detail.

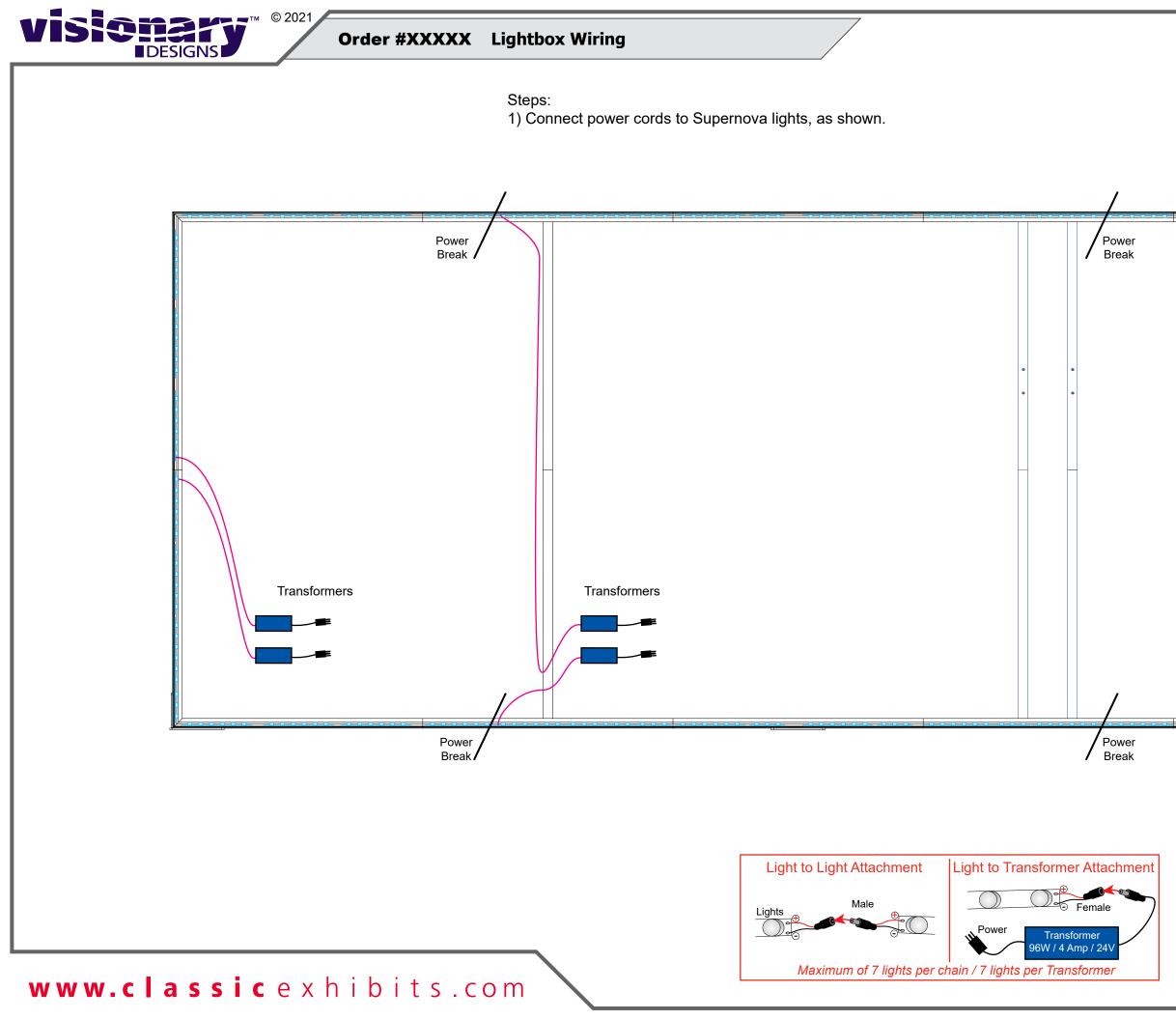
Assemble frame flat on ground.

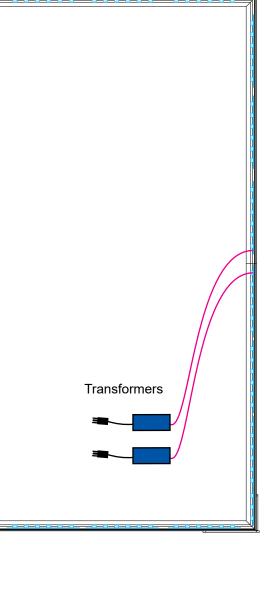


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When assembled





Step 2 of 3

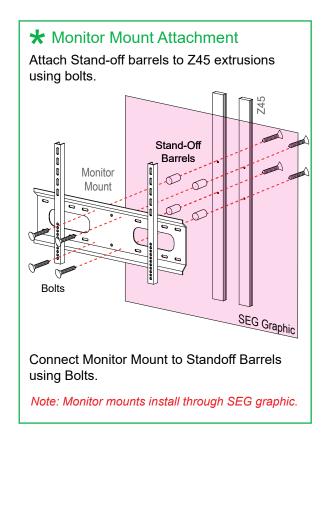


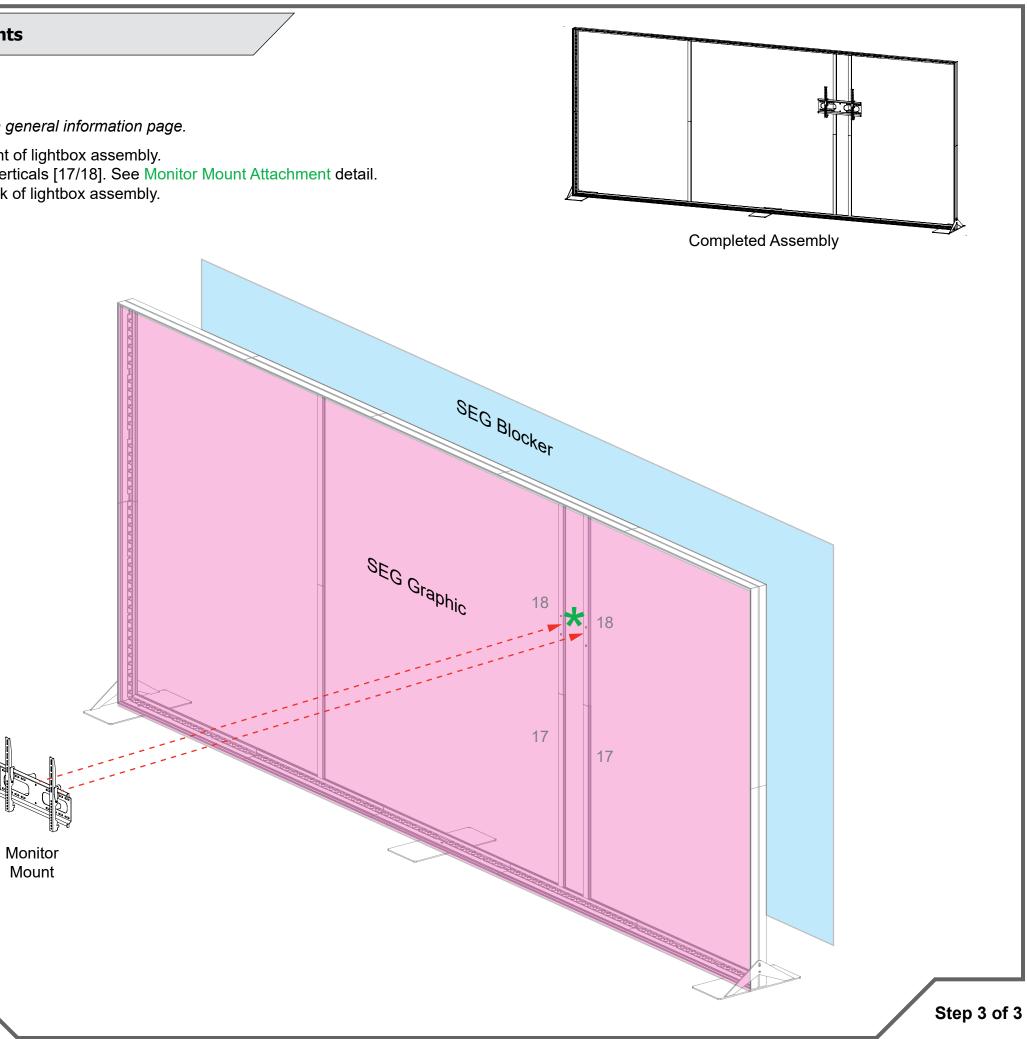
Order #XXXXX Attachments

Steps:

Refer to the SEG Installation general information page.

- 1) Apply SEG Graphic to front of lightbox assembly.
- 2) Attach Monitor Mount to verticals [17/18]. See Monitor Mount Attachment detail.
- 3) Apply SEG Blocker to back of lightbox assembly.





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