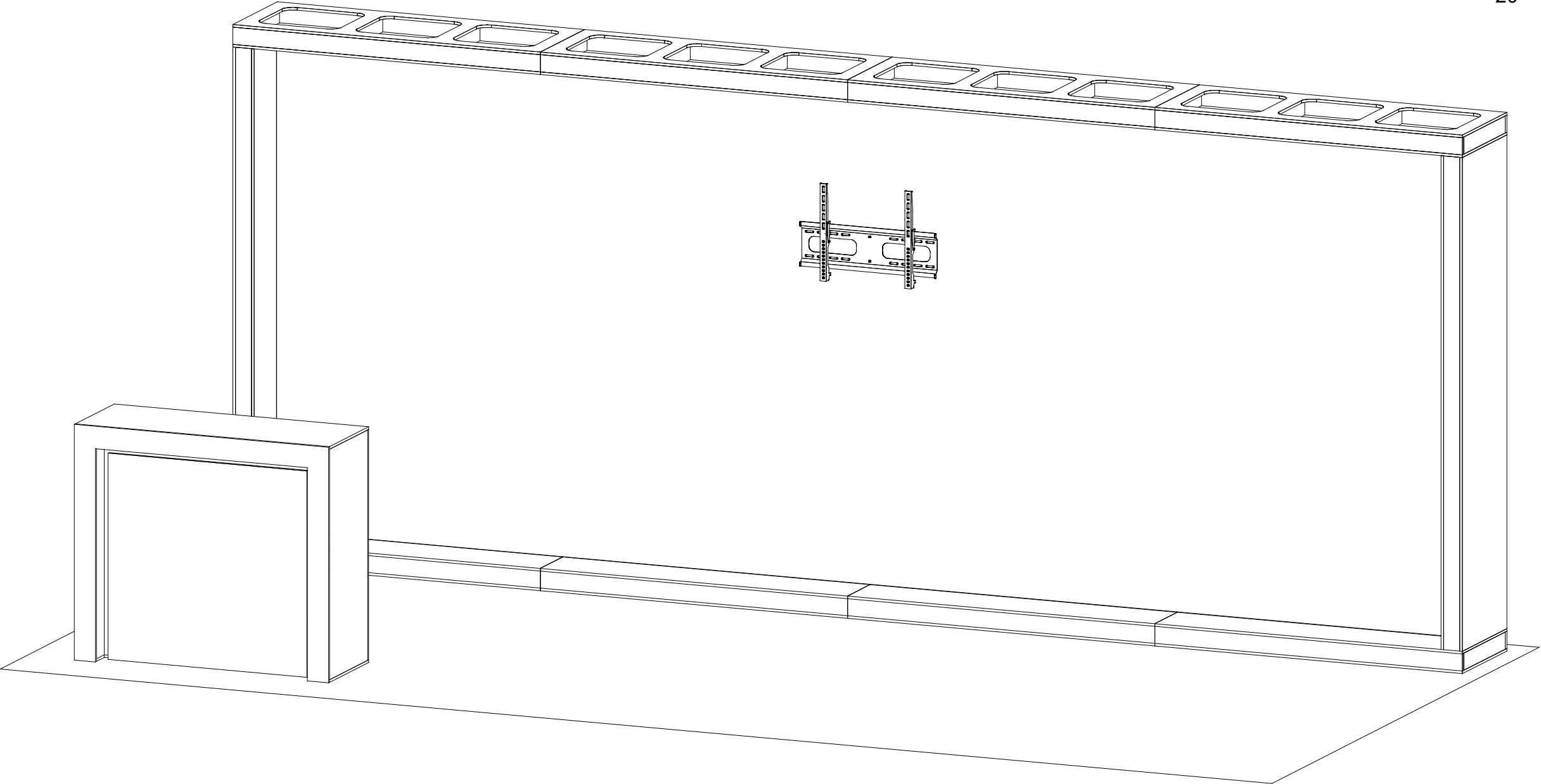
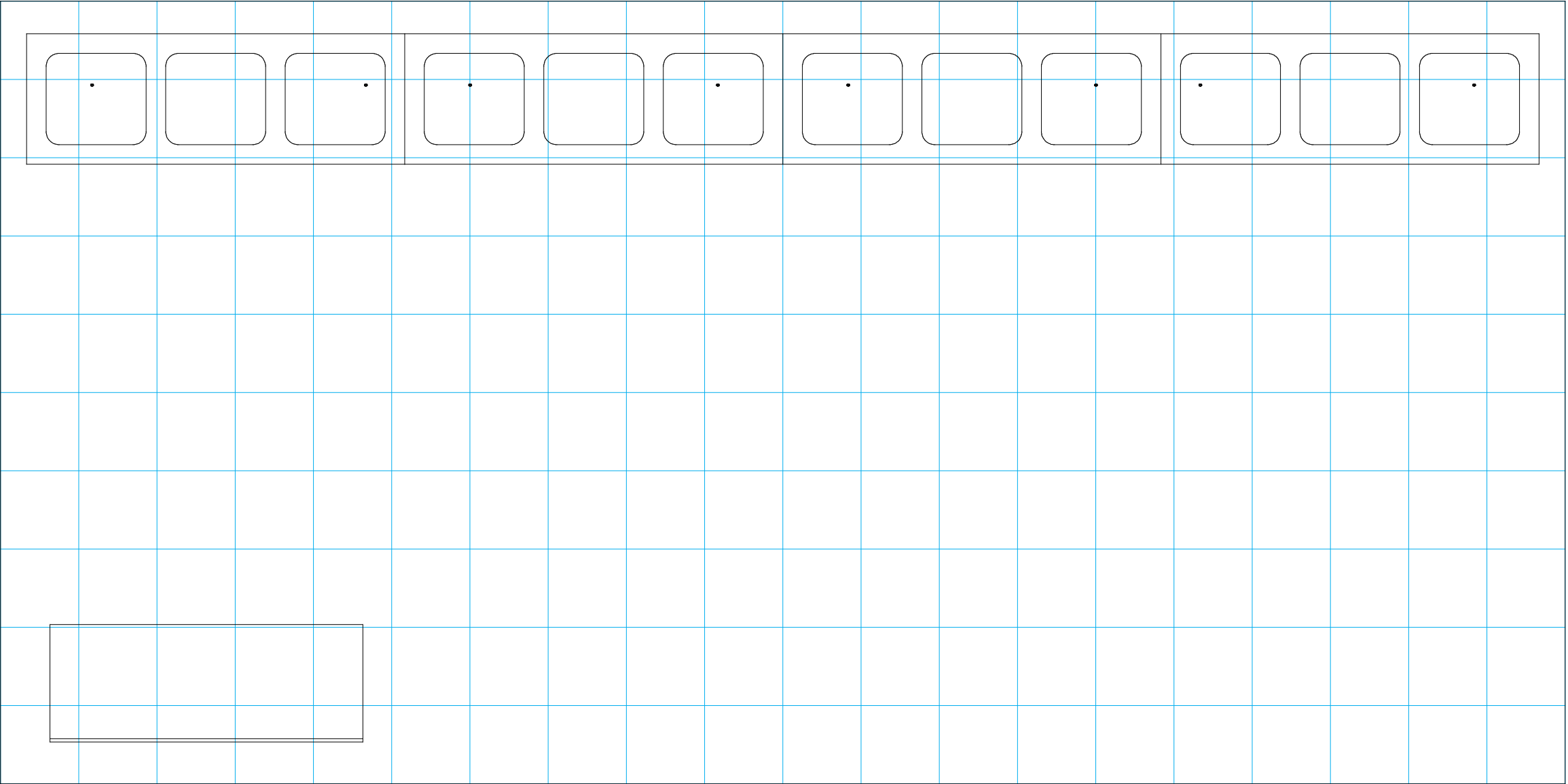


20' 10' Plan View



SETUP INSTRUCTIONS



= 1 sq foot

General Setup Instructions

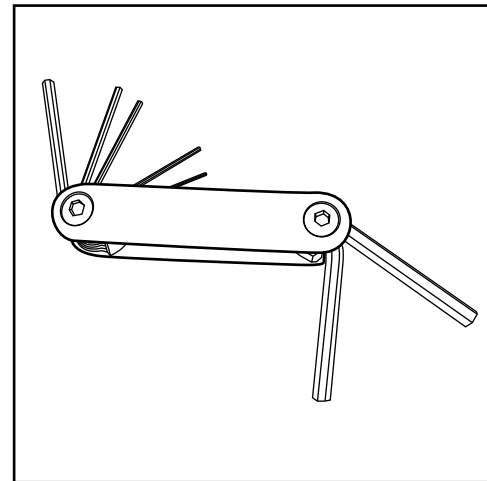
- Read entire setup instruction manual prior to unpacking parts and pieces.
- The setup instructions are created specifically for this configuration.
- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.

Cleaning & Packing

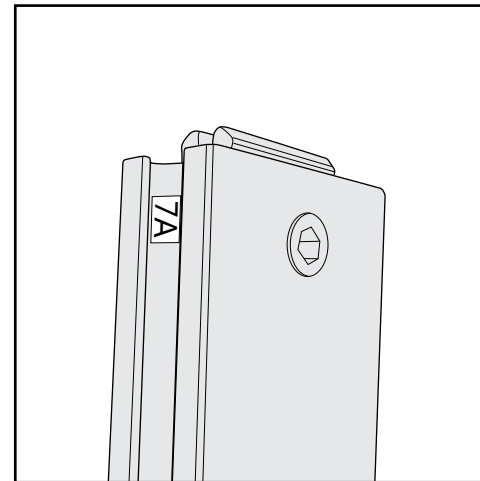
- For Cleaning Metal, Plex, & Laminate Parts: Use a **MILD NON-ABRASIVE** cleanser and soft cloth/paper towel to clean all surfaces.
- Keep exhibit components away from heat and prolonged sun exposure.
Heat and UV exposure will warp and fade components.
- Retain all provided Packing Materials. All provided packing materials are for ease of repacking & component protection.

Disassembly

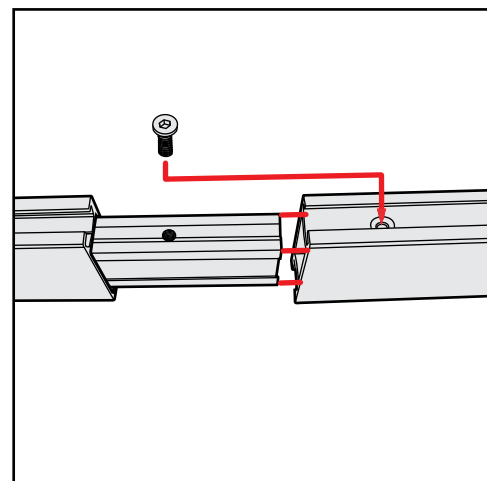
- For loss prevention, tighten all set screws and locks during disassembly.



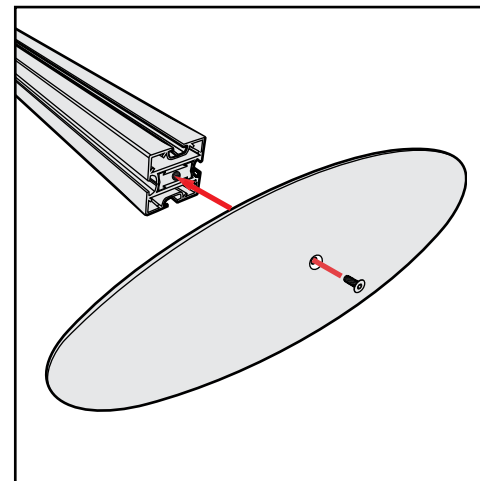
Hex Tool - Essential for Assembly



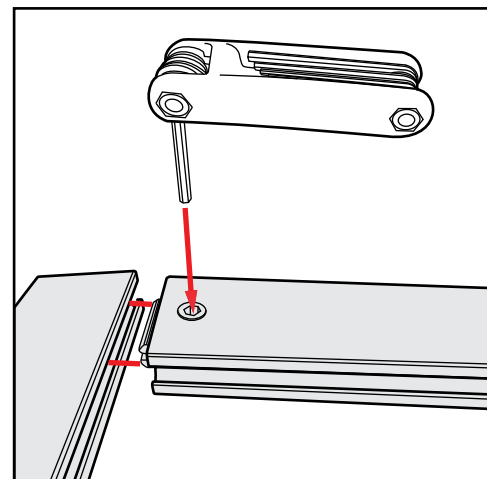
Part Identification - Numbering



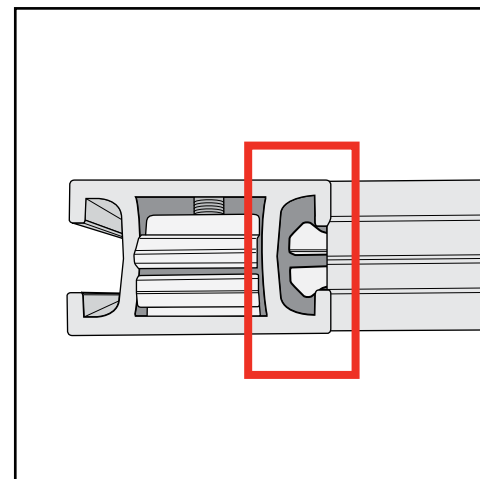
Spline Connection



Base Plate & Extrusion Connection



Extrusion & Lock Connection



Engaged Lock



WARNING



DO NOT USE POWER TOOLS



LADDERS OR LIFTS
MAY BE REQUIRED

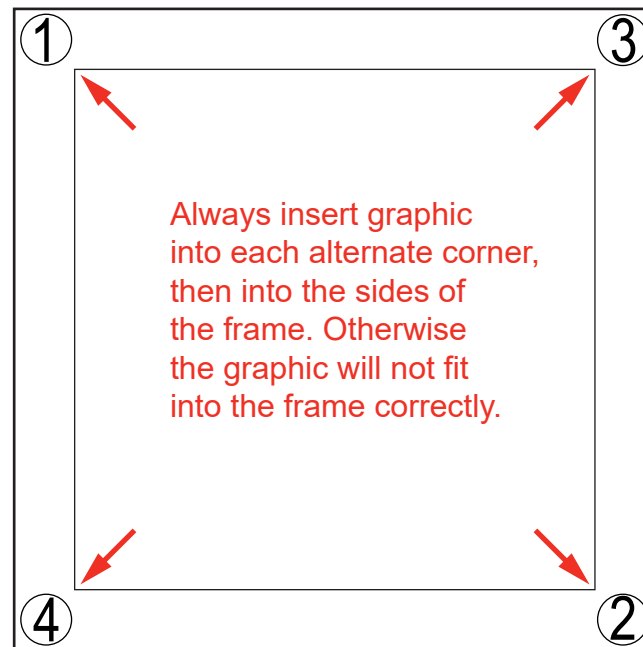


ALL CONNECTIONS MUST
BE TIGHTLY SECURED

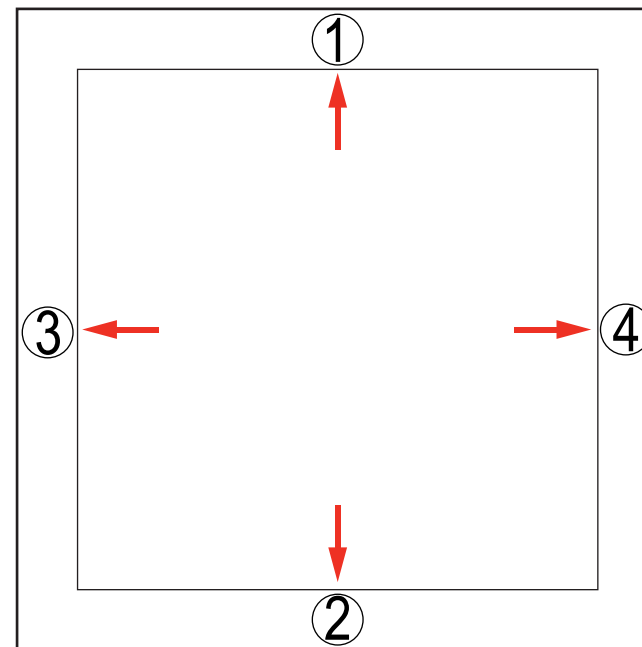
SEG Graphic Installation *in 3 Steps*

The Perfect Fit

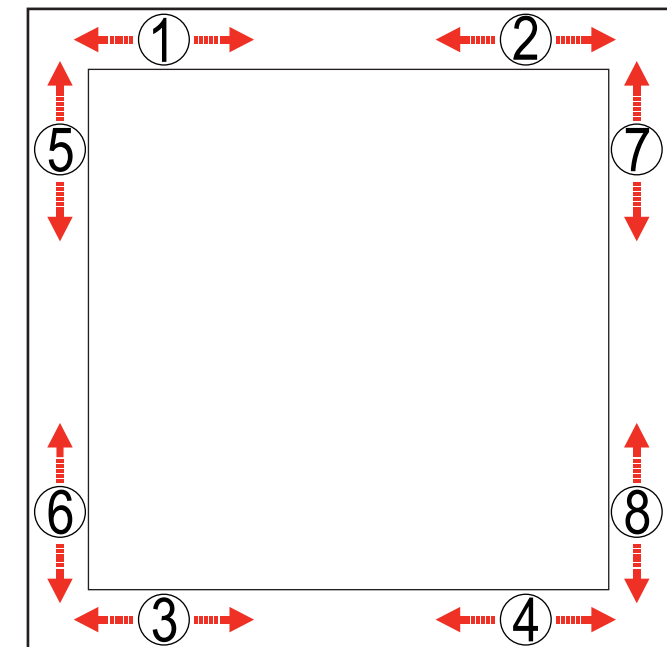
STEP 1: Attach Corners



STEP 2: Attach Middle



STEP 3: Attach Sides



Insert narrow side of silicone welt into the channel at corner 1, with fabric to the outside.

Repeat for opposite corner 2, then corner 3, then corner 4.

Once corners are attached, press the middle of edge 1 into the channel. Then press middle of edge 2 into the channel on opposite side.

Repeat with edge 3 & 4.

Once the middle of sides are attached, fully press the silicone welt into the channel, between center and corner at location 1. Repeat the process between center and corner at location 2.

Do the same for welt on opposite side, at locations 3 & 4. Then repeat for locations 5 & 6 and 7 & 8.

Once the welt is fully inserted on all sides, smooth out edges as needed for a perfect fit.



To remove the graphic from the frame, locate the fabric **pull tab**. Gently pull on the tab to remove the graphic.

Install video:





© 2025

Order #XXXXX Crate Packing

CRATE PACKING

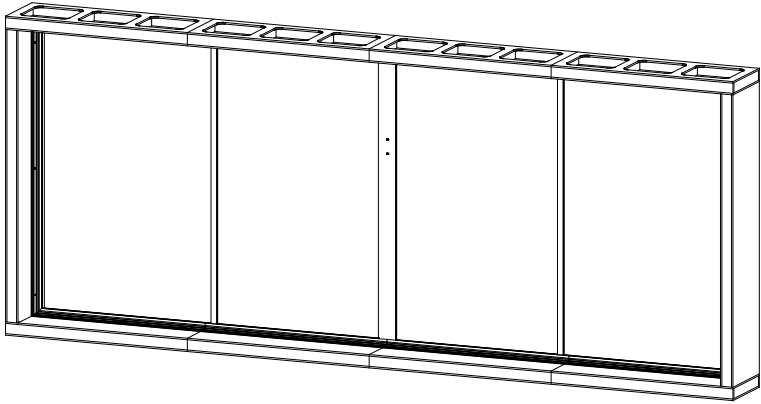
Item	Qty.	Description
A	1	4"w x 20"d x 88"h Side Panel
B	1	4"w x 20"d x 88"h Side Panel
C	1	58"w x 20"d x 4"h Bottom Panel
C1	1	58"w x 20"d x 4"h Bottom Panel
D	1	58"w x 20"d x 4"h Top Panel
D1	1	58"w x 20"d x 4"h Top Panel
E	1	58"w x 20"d x 4"h Bottom Panel
E1	1	58"w x 20"d x 4"h Bottom Panel
F	1	58"w x 20"d x 4"h Top Panel
F1	1	58"w x 20"d x 4"h Top Panel
1	1	88"h CEI110 Vertical Extrusion
2	1	88"h CEI110 Vertical Extrusion
3	1	54"w CEI110 Horizontal Extrusion
3A	1	54"w CEI110 Horizontal Extrusion
4	1	54"w CEI110 Horizontal Extrusion
4A	1	54"w CEI110 Horizontal Extrusion
5	1	84.353"h Z140 Vertical Extrusion
5A	1	54"w CEI110 Horizontal Extrusion
6	1	54"w CEI110 Horizontal Extrusion
6A	1	54"w CEI110 Horizontal Extrusion
7	1	54"w CEI110 Horizontal Extrusion
8	2	84.353"h Z45 Vertical Extrusion

- Steps:
- 1) Assemble panels [A], [B], [C-C1-D1-D], [E-E1-F1-F] together as shown using roto cam locks. See **Roto Cam Lock Connection** detail.
 - 2) Attach verticals [7] & [8] between top & bottom extrusions as shown. See **Z140 Attachment** detail.

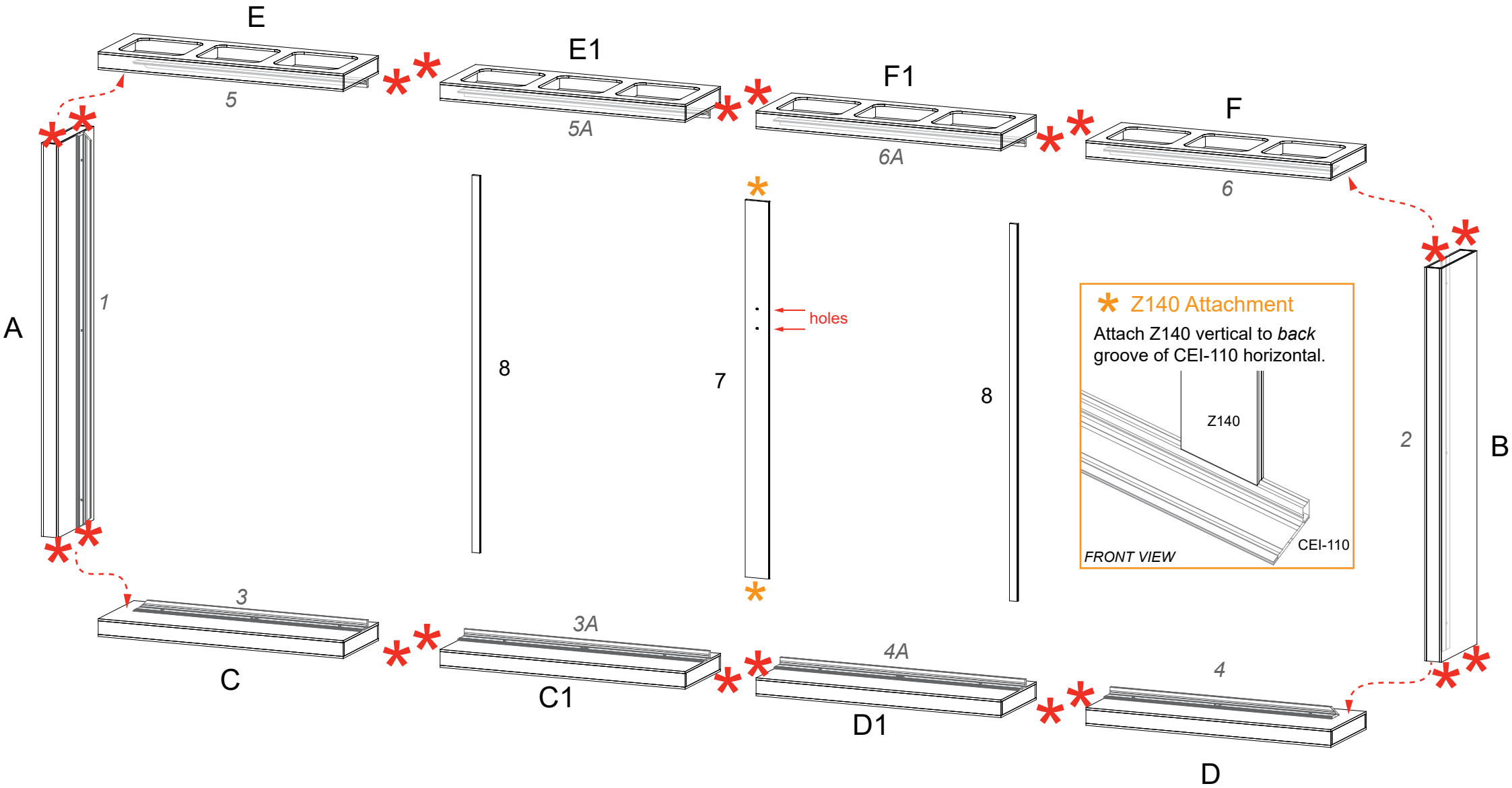
* Roto Cam Lock Connection



Place hex tool in hole on side of panel. Rotate to activate lock & secure panels together.

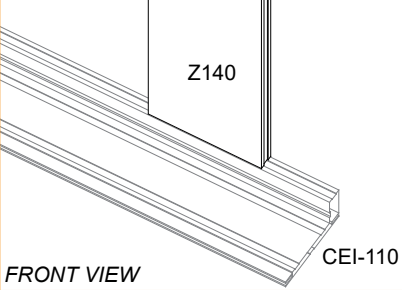


When assembled



* Z140 Attachment

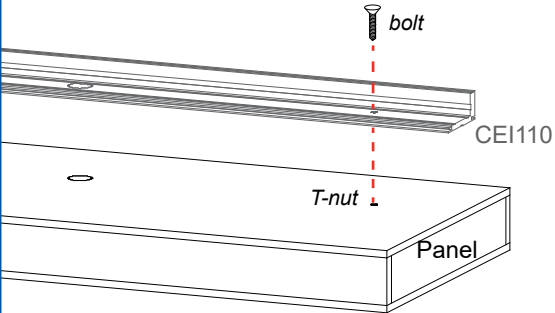
Attach Z140 vertical to *back* groove of CEI-110 horizontal.



NOTE:
CEI110 extrusions [1] through [6A]
stay attached to panels.

DO NOT REMOVE

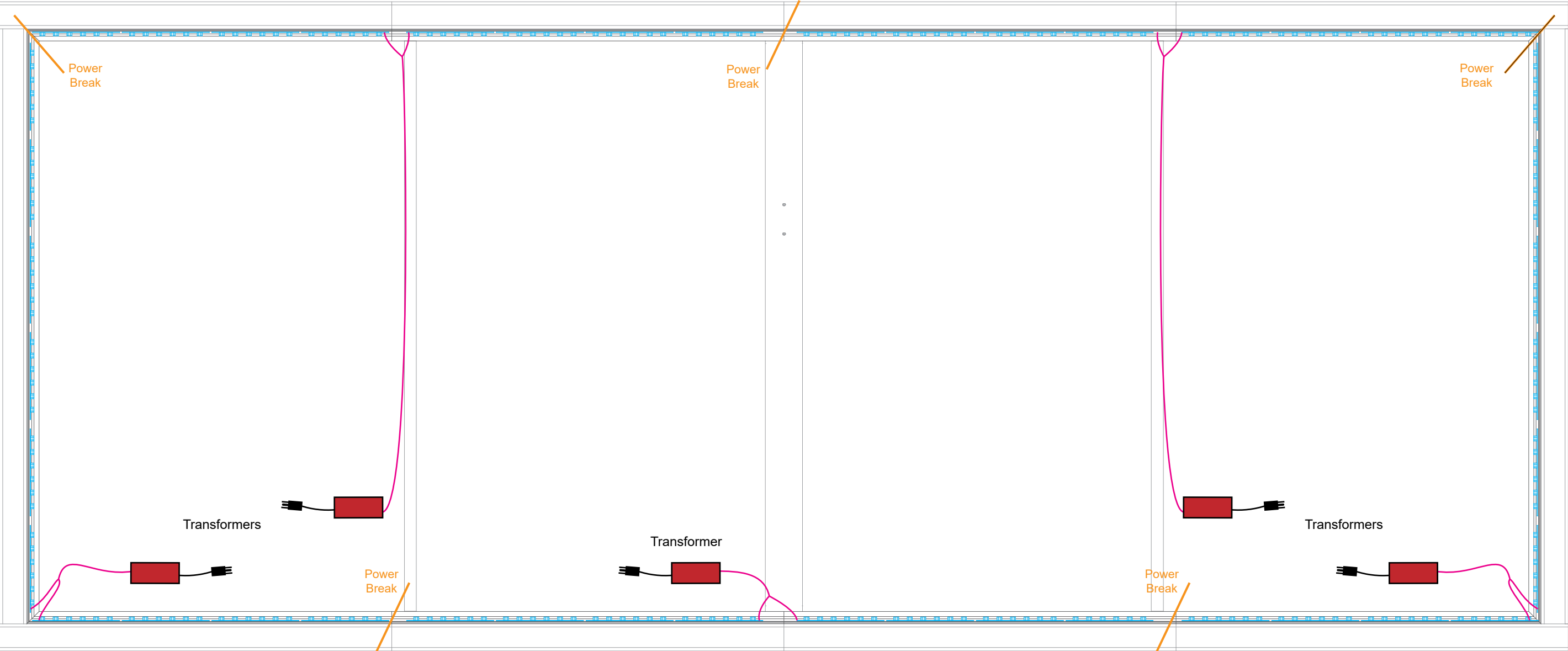
Bolt to T-nut Connection



KEEP EXTRUSIONS ATTACHED TO PANELS

FRONT VIEW

- Steps:
- 1) Connect power cords to Supernova lights as shown.



ELEVATION VIEW

Light to Light Attachment

Lights Male Female

Light to Transformer Attachment

Power Transformer
144W / 6 Amp / 24V

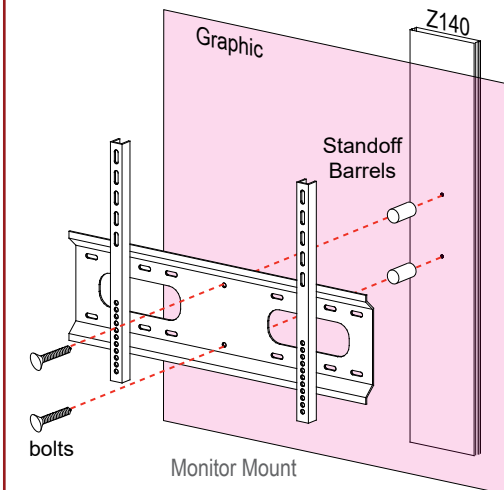
Maximum of 7 lights per chain / 12 lights per Transformer

Steps:

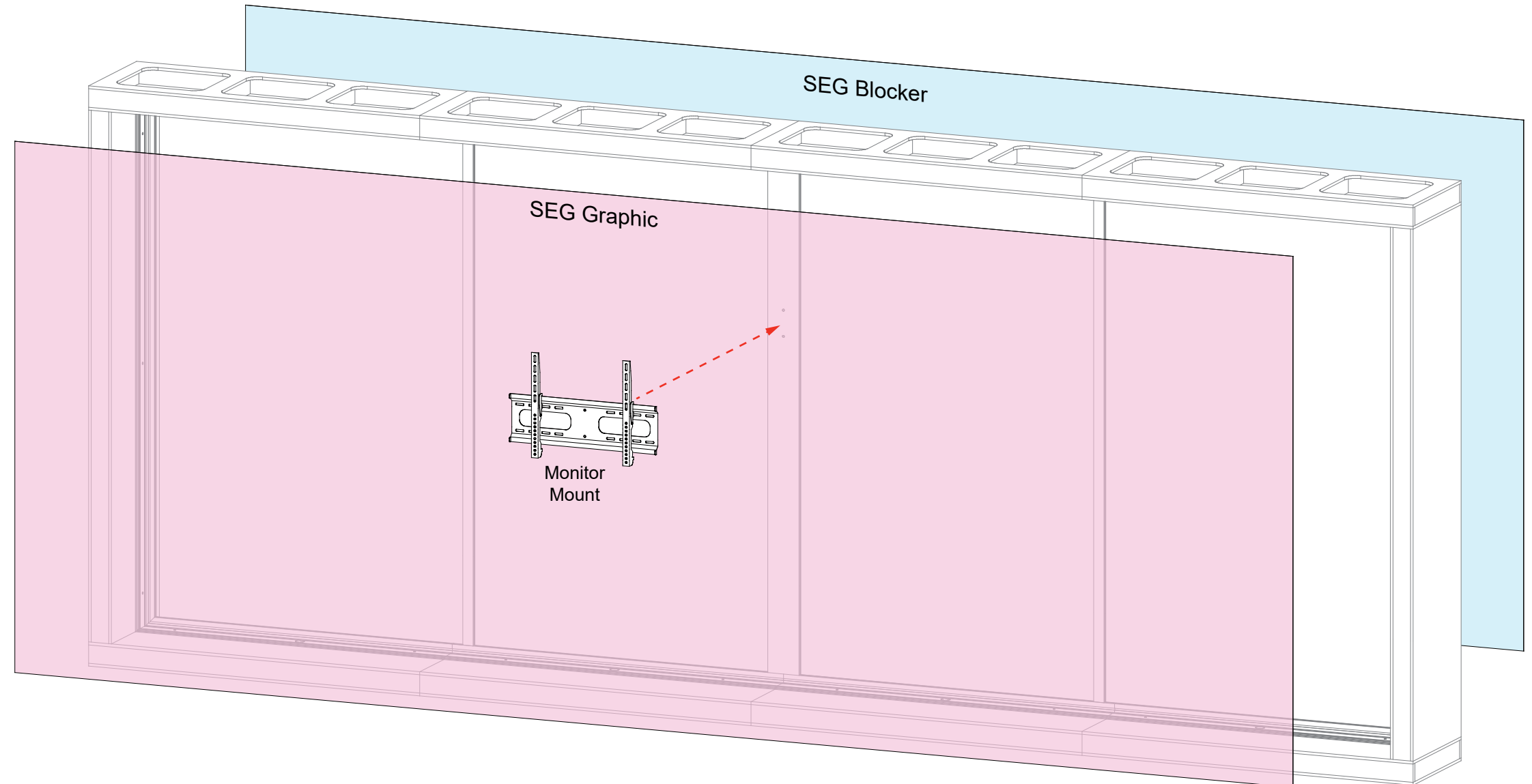
- 1) Apply SEG Graphic to front of lightbox assembly. *Refer to the SEG Installation general information page.*
- 2) Install Monitor Mount to vertical [7]. See **Monitor Mount Attachment** detail.
- 3) Apply SEG Blocker to back of lightbox assembly.

✱ Monitor Mount Attachment

Attach standoff barrels to Z140 extrusion;
Connect Monitor Mount to standoff barrels
using bolts



Note: Monitor mount installs over graphic.

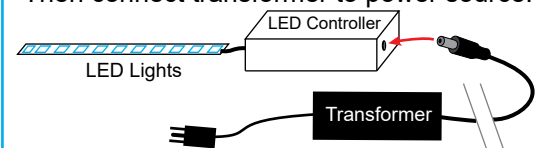


FRONT VIEW

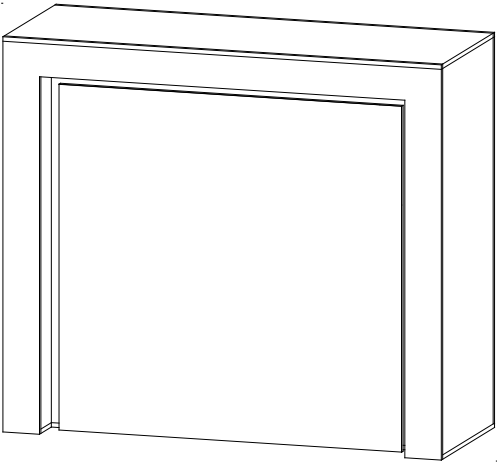
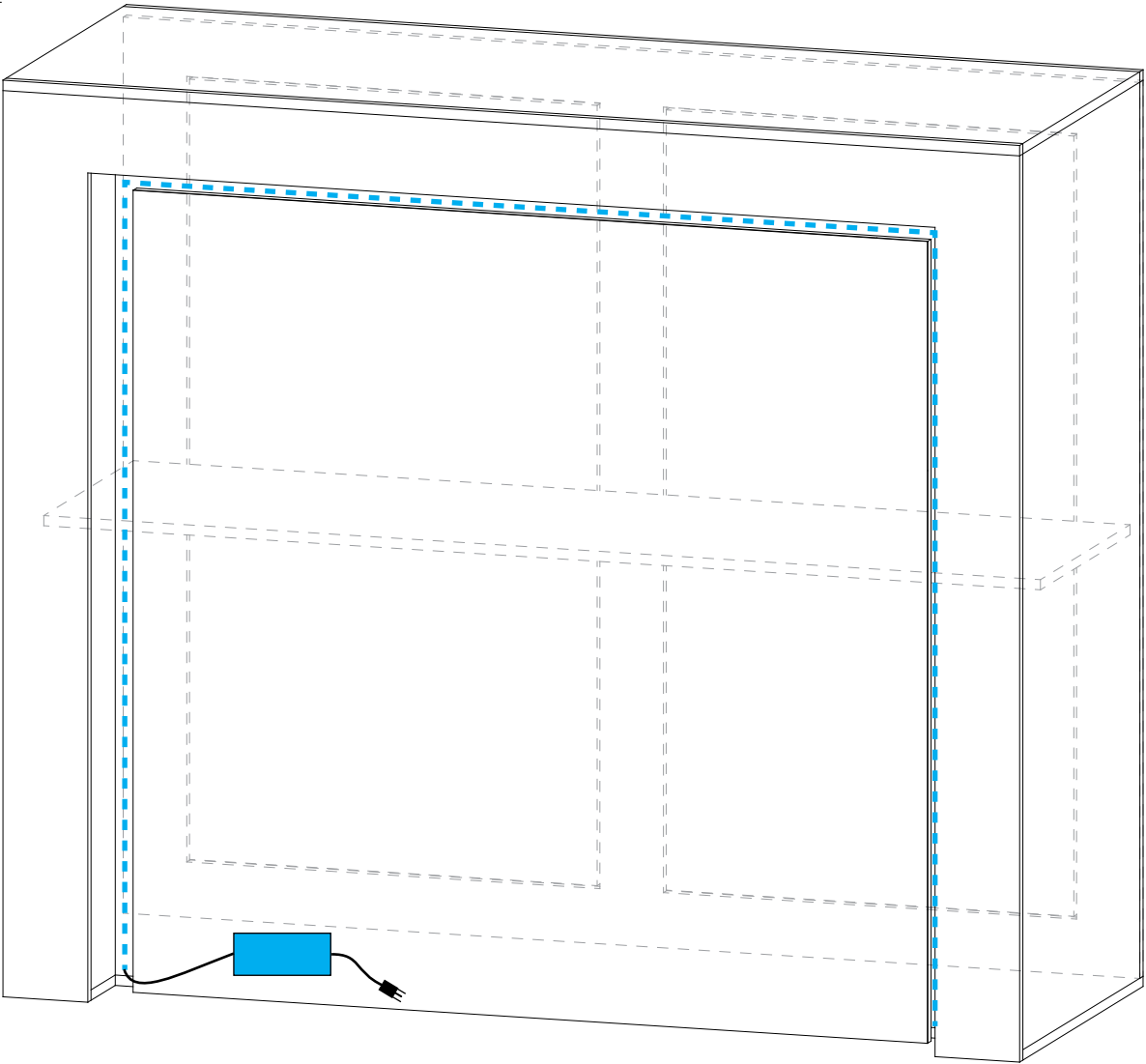
- Steps:
- 1) Connect transformer to LED lights behind front panel.

*** LED Power Cord Attachment**

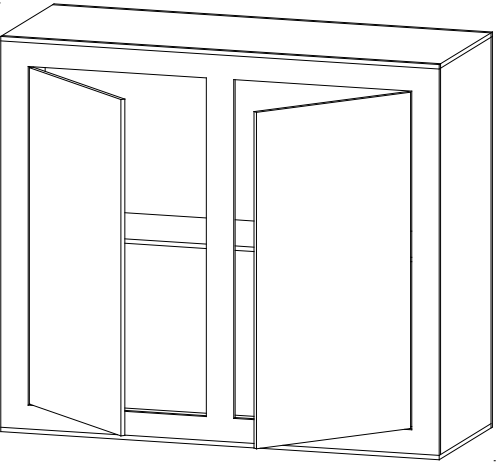
Connect transformer to LED Controller.
Then connect transformer to power source.



The diagram illustrates the electrical setup. On the left, a strip of LED lights is connected to a small rectangular LED controller. The controller is then connected via a cable to a black rectangular transformer. The transformer has a power cord with a standard three-prong plug and two wires (one red, one black) that connect to the LED controller.



Completed Front View



Completed Back View