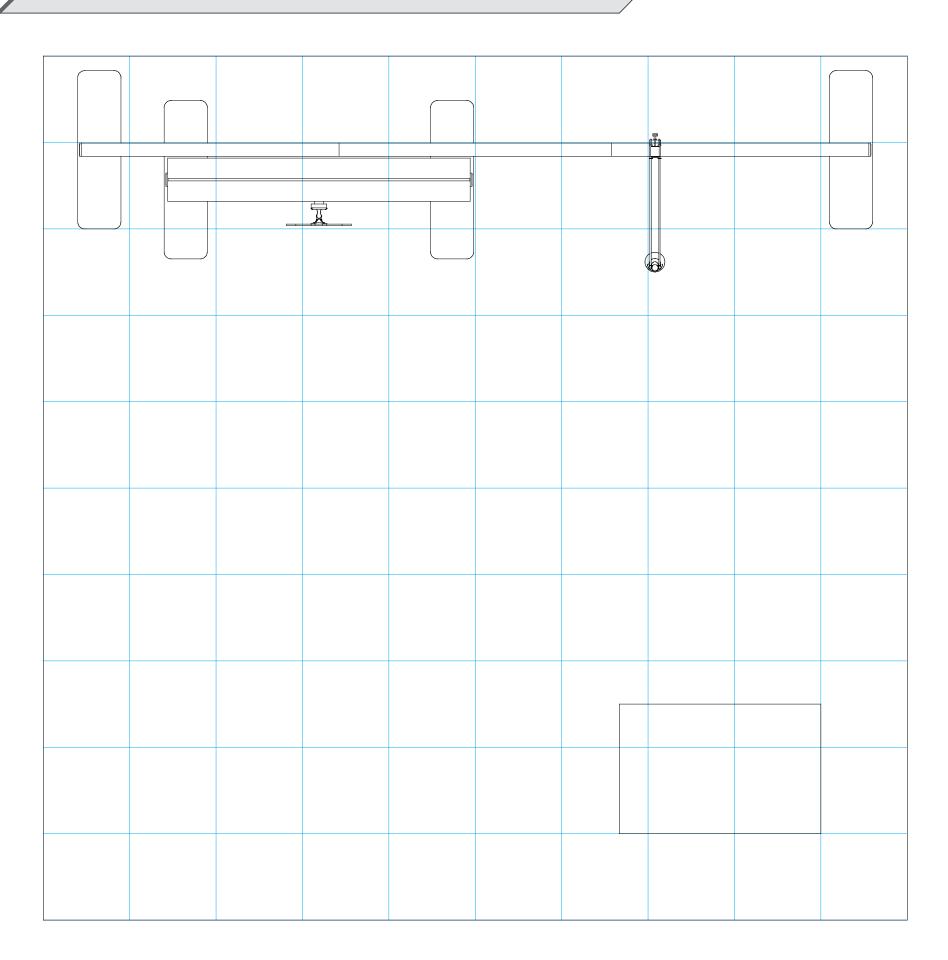
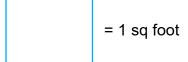


SETUP INSTRUCTIONS



Order #XXXXX Grid View







General Setup Instructions

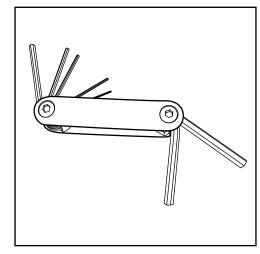
- Read entire setup instruction manual prior to unpacking parts and pieces.
- The setup instructions are created specifically for this configuration.
- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.

Cleaning & Packing

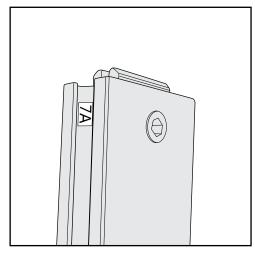
- For Cleaning Metal, Plex, & Laminate Parts: Use a MILD NON-ABRASIVE cleanser and soft cloth/paper towel to clean all surfaces.
- Keep exhibit components away from heat and prolonged sun exposure. Heat and UV exposure will warp and fade components.
- Retain all provided Packing Materials. All provided packing materials are for ease of repacking & component protection.

Disassembly

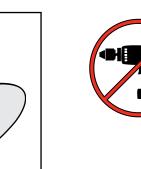
- For loss prevention, tighten all set screws and locks during disassembly.



Hex Tool - Essential for Assembly

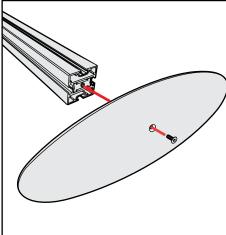


Part Identification - Numbering

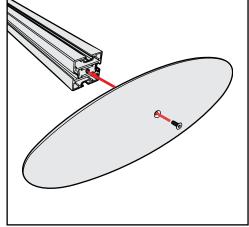


DO NOT USE POWER TOOLS

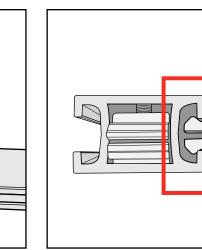
MARNING



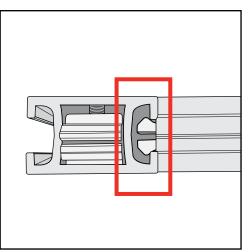
Spline Connection



Base Plate & Extrusion Connection



Extrusion & Lock Connection



Engaged Lock



LADDERS OR LIFTS MAY BE REQUIRED



ALL CONNECTIONS MUST BE TIGHTLY SECURED

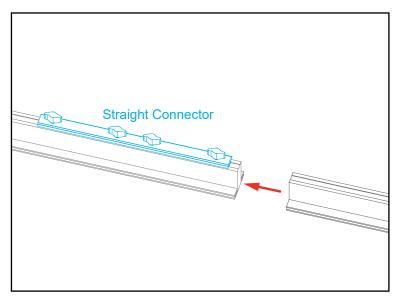


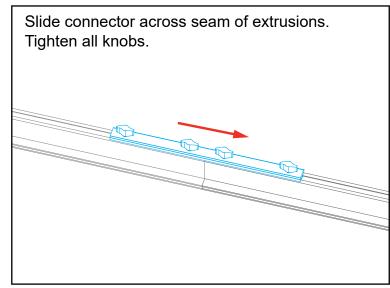


Straight Connection

When assembling frame, first attach all straight connectors, then attach corner connectors.

- 1) Place extrusions end-to-end.
- 2) Loosen all knobs, then slide straight connector across the seam of extrusions.
- 3) Tighten all knobs to secure connection.





All knobs must be tightened securely to ensure a proper connection.

Disassembly

- 1) Loosen all knobs.
- 2) Slide connectors off of one extrusion.
- 3) Tighten knobs to prevent loss during packing & shipping.

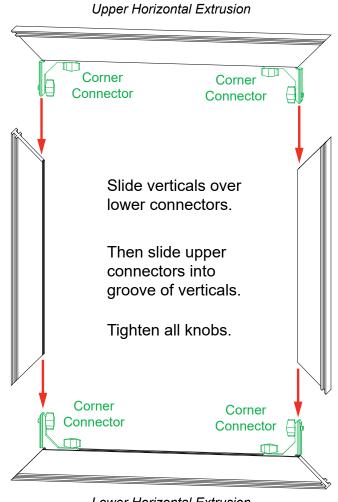
Keep straight connectors in groove of extrusion. Do not remove connectors during disassembly.

Corner Connection

- 1) Loosen knobs, then slide vertical extrusions onto corner connectors of lower horizontal extrusion.
- 2) Slide corner connectors of **upper** horizontal extrusion into grooves of vertical extrusions.
- 3) Tighten all knobs to secure connection.

Disassembly

- 1) Loosen knobs on vertical extrusions.
- 2) Slide the vertical extrusions off of corner connectors on lower and upper horizontal extrusions.

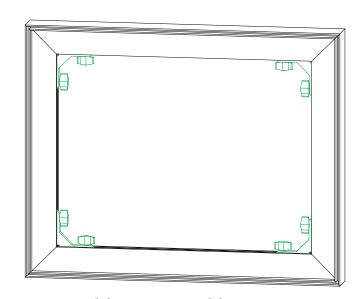


Lower Horizontal Extrusion

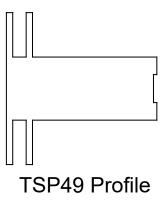




Adjust connectors if necessary to prevent gaps in connection.



COMPLETED ASSEMBLY

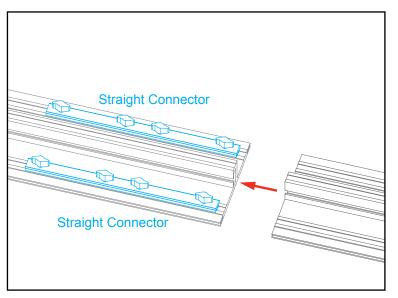


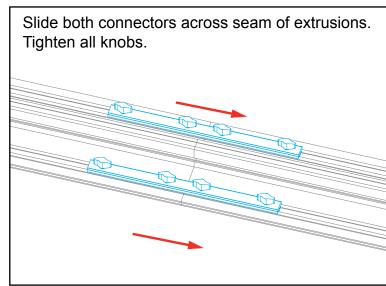
All knobs must be tightened securely to ensure a proper connection.

Straight Connection

When assembling frame, first attach all straight connectors, then attach corner connectors.

- 1) Place extrusions end-to-end.
- 2) Loosen all knobs, then slide straight connectors across the seam of extrusions.
- 3) Tighten all knobs to secure connection.





All knobs must be tightened securely to ensure a proper connection.

Disassembly

- 1) Loosen all knobs.
- 2) Slide connectors off of one extrusion.
- 3) Tighten knobs to prevent loss during packing & shipping.

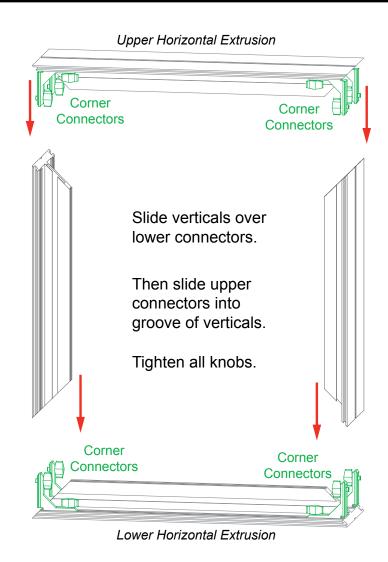
Keep straight connectors in groove of extrusion. Do not remove connectors during disassembly.

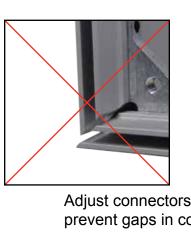
Corner Connection

- 1) Loosen knobs, then slide vertical extrusions onto corner connectors of lower horizontal extrusion.
- 2) Slide corner connectors of upper horizontal extrusion into grooves of vertical extrusions.
- 3) Tighten all knobs to secure connection.

Disassembly

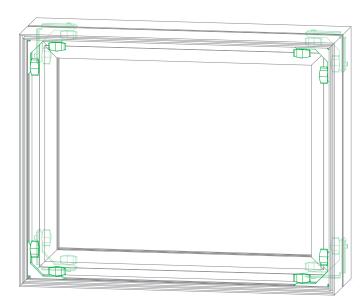
- 1) Loosen knobs on vertical extrusions.
- 2) Slide the vertical extrusions off of corner connectors on lower and upper horizontal extrusions.



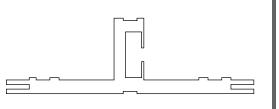




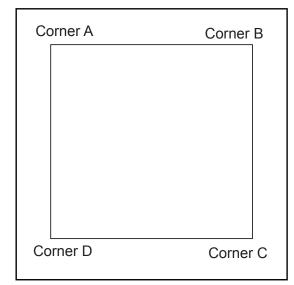
Adjust connectors if necessary to prevent gaps in connection.



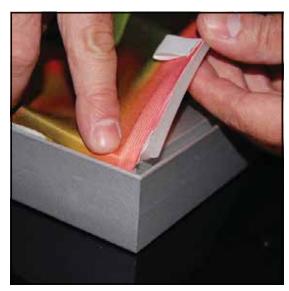
COMPLETED ASSEMBLY



CEI152 Profile



It is important to first insert graphic into each alternate corner then to the sides of the frame. If this is not done, graphic will not fit into the frame correctly.



Step 1
Insert corner A. Turn edge of graphic so silicon welt is perpendicular to face of graphic. Insert narrow side of welt with fabric to outside into the channel. Repeat for other side of this corner.

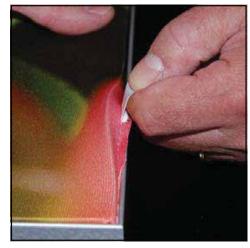


Step 2
Repeat Step 1 for opposite corner C, then insert corner B, followed by corner D, to complete the installation of the corners.



Once all corners are inserted, press one silicon edge into channel from corners and work toward the center. Make sure welt is fully inserted into channel. Continue until all sides are done. Smooth out edges of graphic.

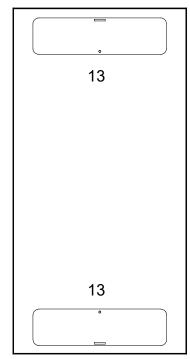
Graphic Removal



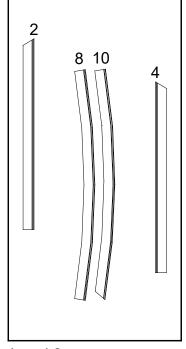
To remove the graphic from the frame, locate the fabric pull tab. Gently pull up on the tab to remove the fabric.



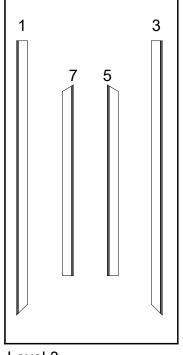
Top View of Each Level



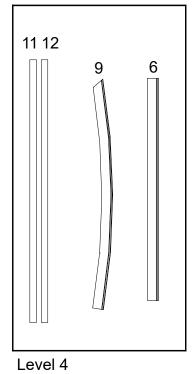
Level 1 (Bottom level)



Level 2



Level 3

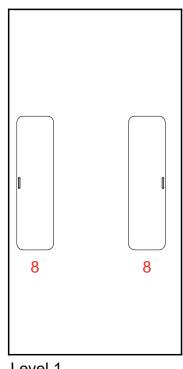


Lights Setup Hardware

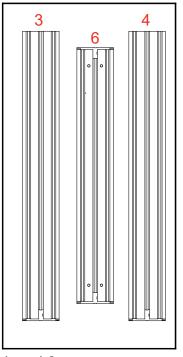
Graphics



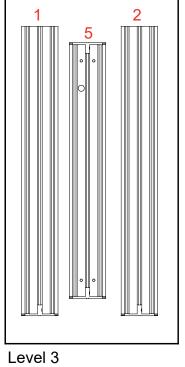
Top View of Each Level

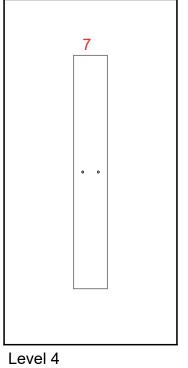


Level 1 (Bottom level)



Level 2



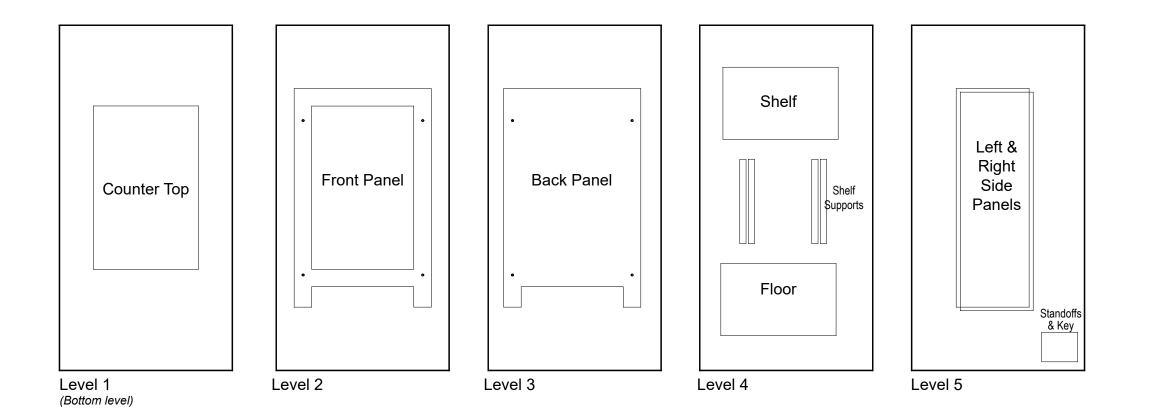


Graphics

Setup Hardware **Monitor Mount**



Top View of Each Level

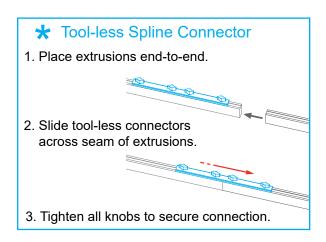


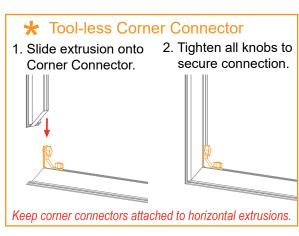


Order #XXXXX Arch Frame Assembly

Item	Qty.	Description
1	1	45"h TSP49 Vertical Extrusion
2	1	31.305"h TSP49 Vertical Extrusion
3	1	45"h TSP49 Vertical Extrusion
4	1	31.305"h TSP49 Vertical Extrusion
5	1	36.467"w TSP49 Horizontal Extrusion
6	1	36.467"w TSP49 Horizontal Extrusion
7	1	36.467"w TSP49 Horizontal Extrusion
8	1	38.019"w TSP49 curved Horizontal Extrusion
9	1	38.019"w TSP49 curved Horizontal Extrusion
10	1	38.019"w TSP49 curved Horizontal Extrusion
11	1	45.209"h Z45 Vertical Extrusion
12	1	41.209"h Z45 Vertical Extrusion
13	2	6" x 22" End Base Plate w/ foot

Assemble frame flat on ground.

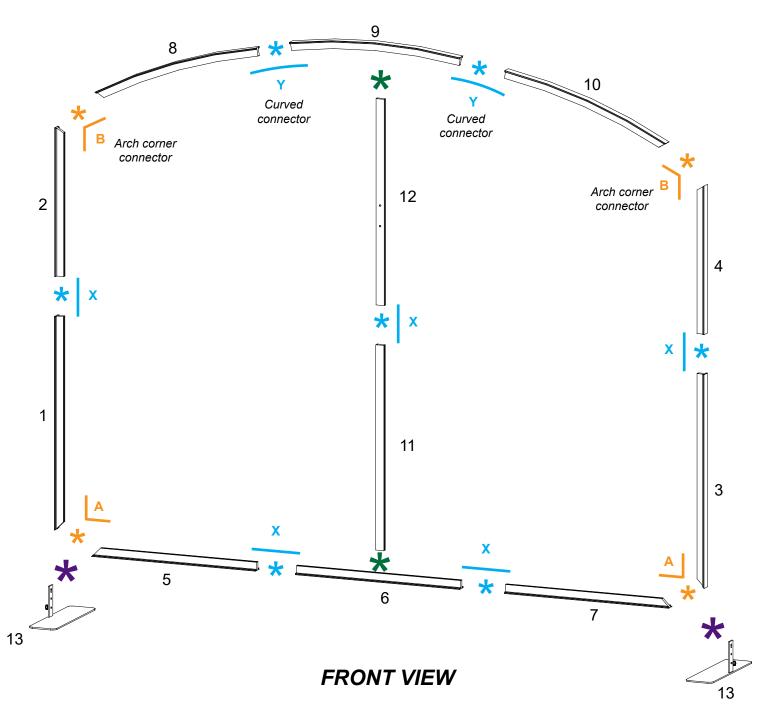


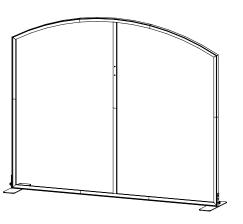


Steps:

Refer to the TSP49 Frame Assembly general information page.

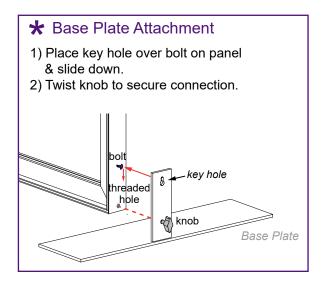
- 1) Assemble vertical extrusions [1-2], [3-4], [11-12] & horizontals [5-6-7], [8-9-10] together, using Tool-less Spline connectors labeled [X] & [Y].
- 2) Connect vertical assemblies [1/2], [3/4] between horizontal assemblies [5/6/7], [8/9/10], using Tool-less Corner Connectors labeled [A] & [B].
- 3) Install Base Plates [13] to bottom corners of frame assembly as shown. See Base Plate Attachment detail.
- 4) Lift frame to upright position, then connect vertical assembly [11/12] between horizontal assemblies [5/6/7], [8/9/10] using Connection Lock w/ Knob.



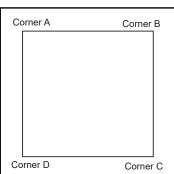


When assembled





SEG Graphic Installation



It is important to first insert graphic into each alternate corner, then to the sides of the frame. If this is not done, graphic will not fit into the frame correctly.



Step 1 Insert corner A. Turn edge of graphic so silicon welt is perpendicular to face of graphic. Insert narrow side of welt with fabric to outside into the channel. Repeat for other side of this corner.



Step 2 Repeat Step 1 for opposite corner C, then insert corner B, followed by corner D, to complete the installation of the corners.



Step 3 Once all corners are inserted, press one silicon edge into channel from corners and work toward the center. Make sure welt is fully inserted into channel. Continue until all sides are done. Smooth out edges of graphic.

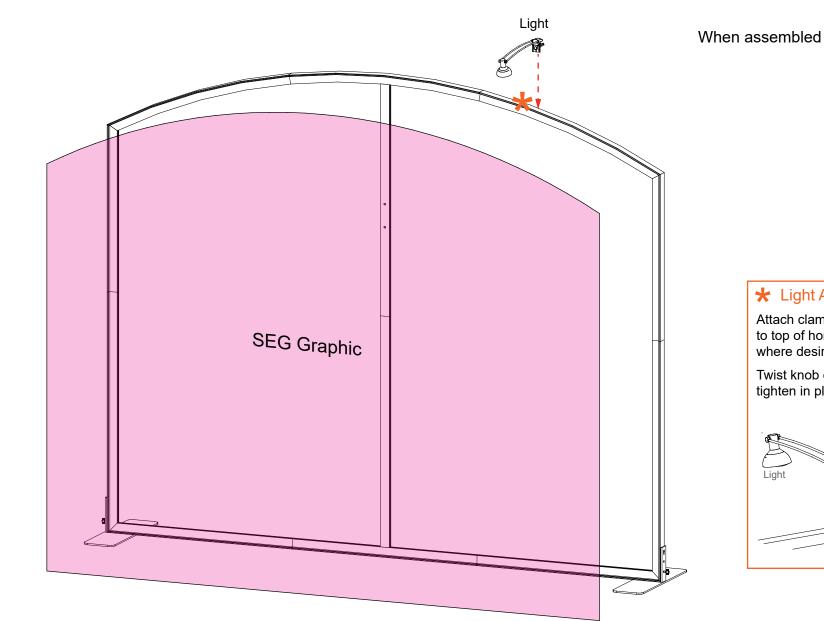


Graphic Removal

To remove the graphic from the frame, locate the fabric pull tab. Gently pull up on the tab to remove the fabric.

Steps:

- 1) Apply SEG Graphic to front of assembled frame.
- 2) Attach Light to top of backwall as shown. See Light Attachment detail.



* Light Attachment Attach clamp of stem light to top of horizontal extrusion

Twist knob on back to

BACK VIEW

where desired.

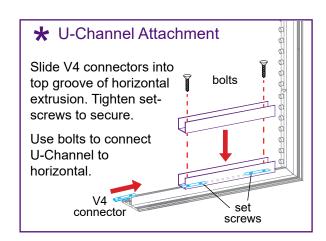
tighten in place.

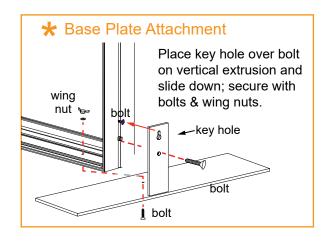


Order #XXXXX Lightbox Frame Assembly

tem	Qty.	Description
1	1	47.5"h CEI152 Vertical Extrusion
2	1	47.5"h CEI152 Vertical Extrusion
3	1	47.5"h CEI152 Vertical Extrusion
4	1	47.5"h CEI152 Vertical Extrusion
5	1	42"w CEI152 Horizontal Extrusion
6	1	42"w CEI152 Horizontal Extrusion
7	1	38.353"w Z140 Horizontal Extrusion
8	2	6" x 22" End Base Plate w/ foot
	1	U-Channel

Assemble frame flat on ground.

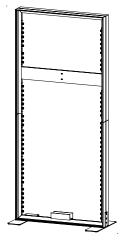




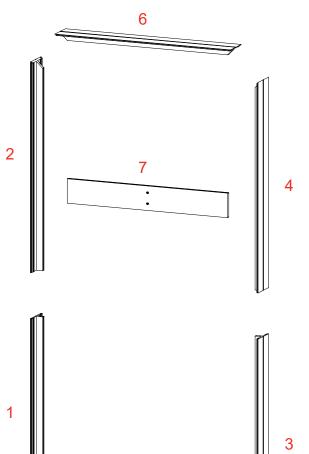
Steps:

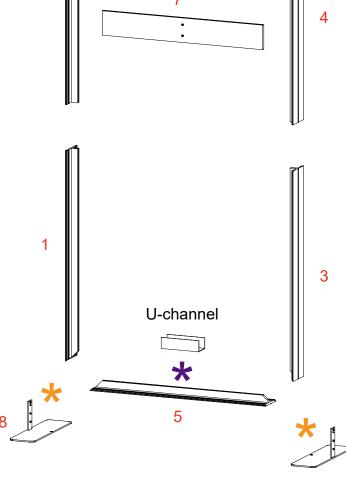
Refer to the CEI152 Frame Assembly general information page.

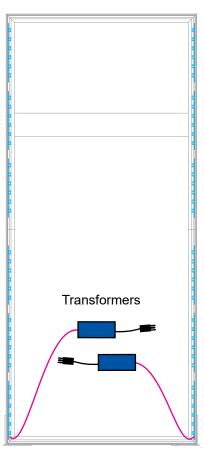
- 1) Attach U-Channeld to horizontal [5]. See U-Channel Attachment detail.
- 2) Assemble vertical extrusions [1-2], [3-4] together, using Tool-less Spline connectors.
- 3) Connect vertical assemblies [1/2], [3/4] between horizontals [5,6] using Tool-less Corner Connectors.
- 4) Attach horizontal [7] between verticals as shown.
- 5) Install Base Plates [8] to bottom corners of frame assembly as shown. See Base Plate Attachment detail.
- 6) Connect power cords to Supernova lights as shown.



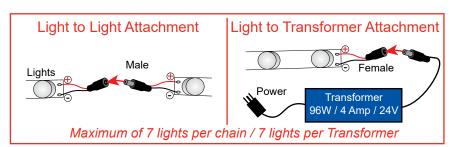
When assembled







FRONT ELEVATION VIEW

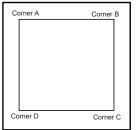




Order #XXXXX Lightbox Frame Attachments

Attach Monitor Mount to horizontal extrusion using standoff barrels, bolts & wing nuts. Wing nuts Wing nuts Slide monitor mount into back piece.

SEG Graphic Installation



It is important to first insert graphic into each alternate corner, then to the sides of the frame. If this is not done, graphic will not fit into the frame correctly.



of welt with fabric to outside

into the channel. Repeat for other side of this corner.

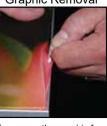


Step 3
Once all corners are inserted, press one silicon edge into channel from corners and work toward the center.
Make sure welt is fully inserted into channel. Continue until all sides are done. Smooth out edges of graphic.



Step 2
Repeat Step 1 for opposite corner C, then insert corner B, followed by corner D, to complete the installation of the corners

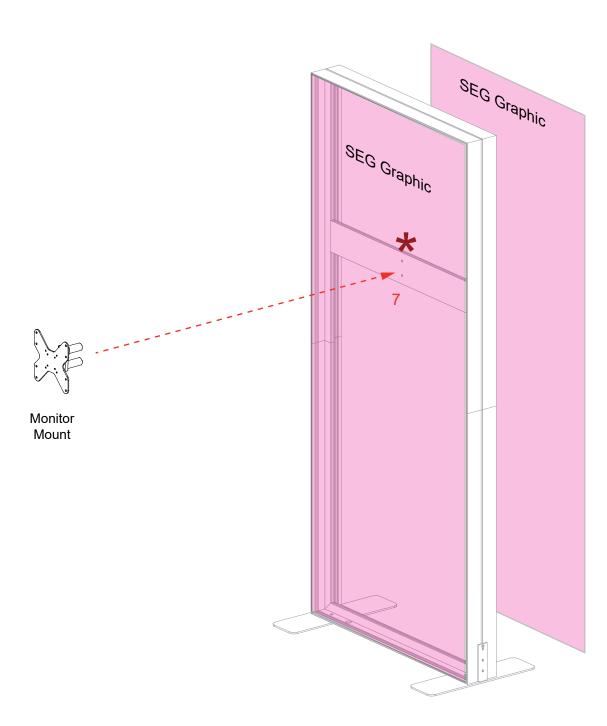
Graphic Removal

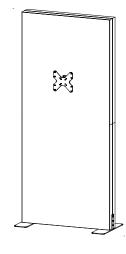


To remove the graphic from the frame, locate the fabric pull tab. Gently pull up on the tab to remove the fabric.

Steps:

- 1) Apply SEG graphic to *front* of frame assembly.
- 2) Connect Monitor Mount to horizontal [7]. See Monitor Mount Attachment detail.
- 3) Apply SEG graphic to *back* of frame assembly.





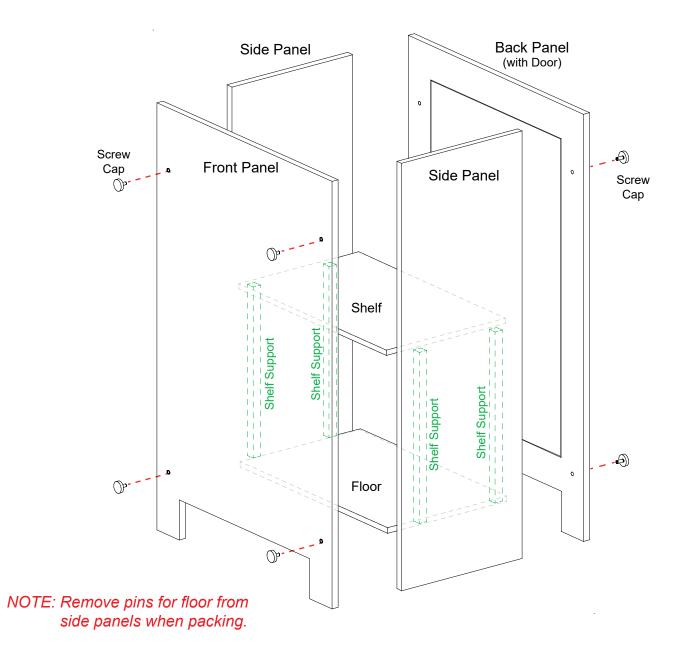
When assembled



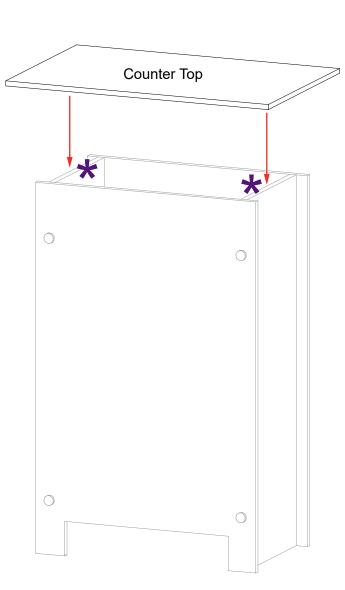
Order #XXXXX SYM-407 Counter Assembly

Steps:

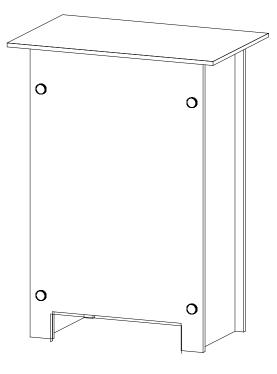
- 1) Attach pins at bottom interior of side panels. Note: Pins are designed to be slightly angled.
- 2) Use screw caps to secure side panels to front & back panels.
- 3) Slide floor into the bottom of assembled pedestal base. The floor will sit on pins of the side panels.
- 4) Connect shelf supports with Velcro inside of panels, then place shelf on top of supports.
- 5) Attach Counter Top to assembled pedestal base. See Counter Top Attachment detail.



Pedestal Base Assembly



Pedestal Top Attachment



When assembled

