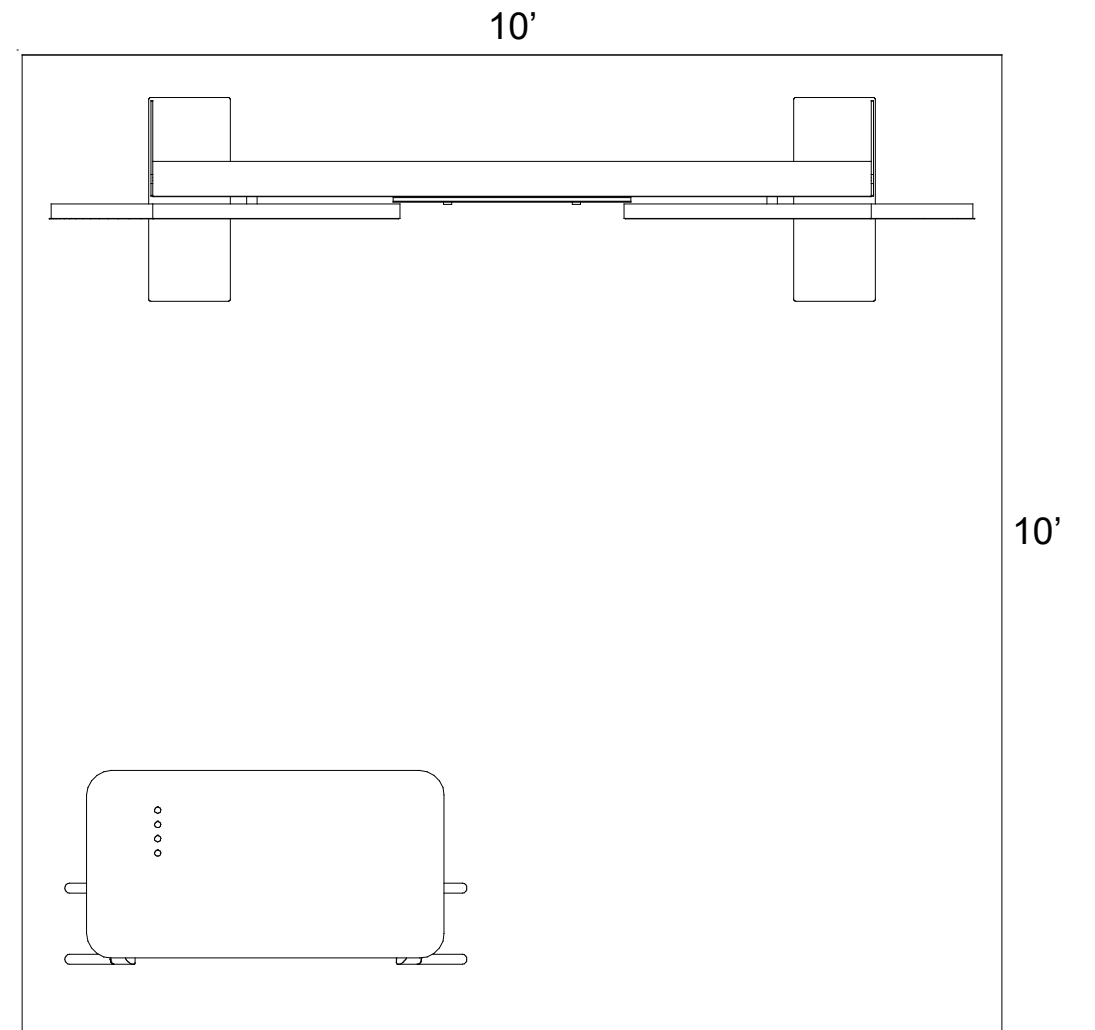
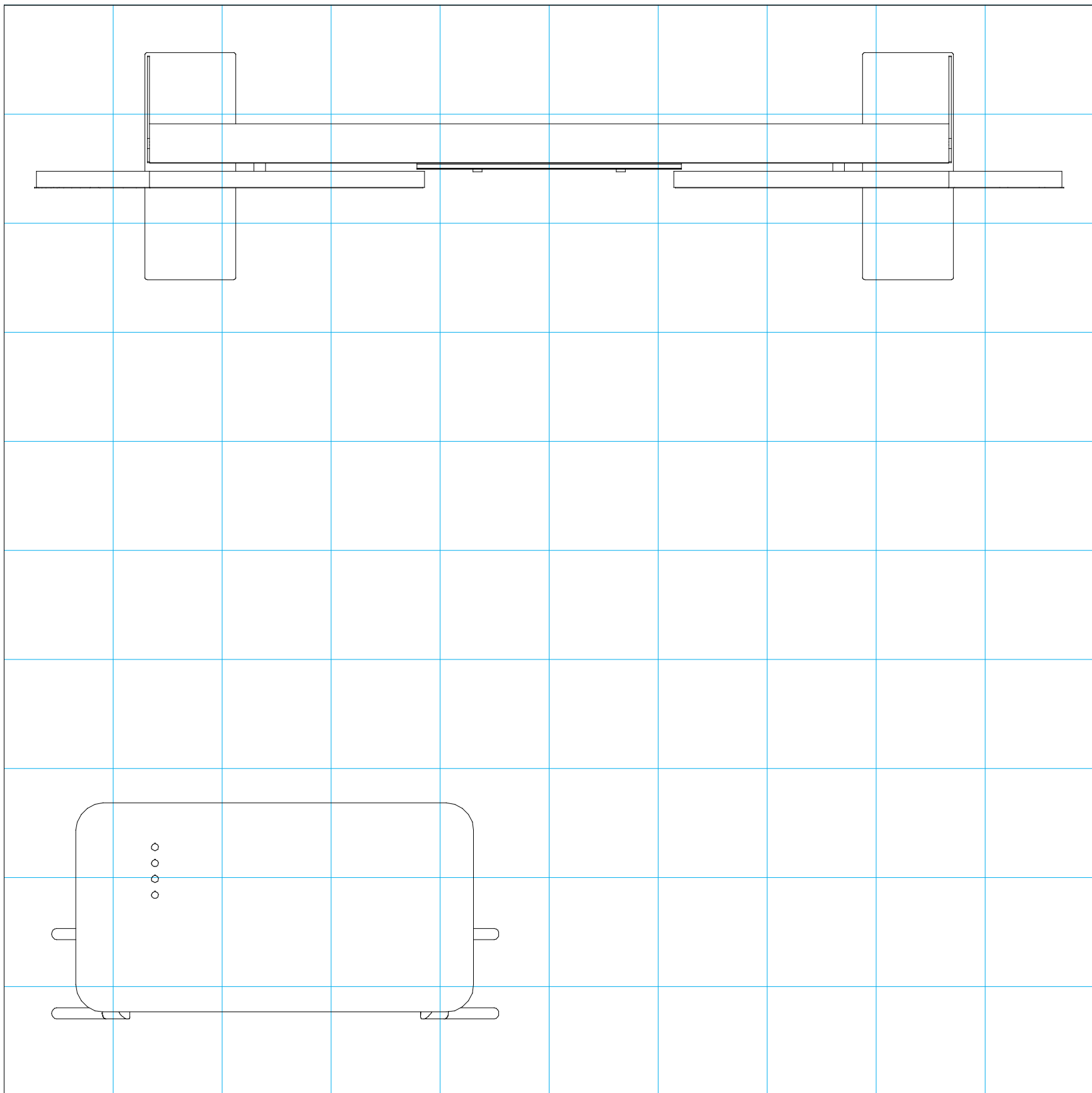


Perspective View



Top View

# ***SETUP INSTRUCTIONS***



= 1 sq foot

## General Setup Instructions

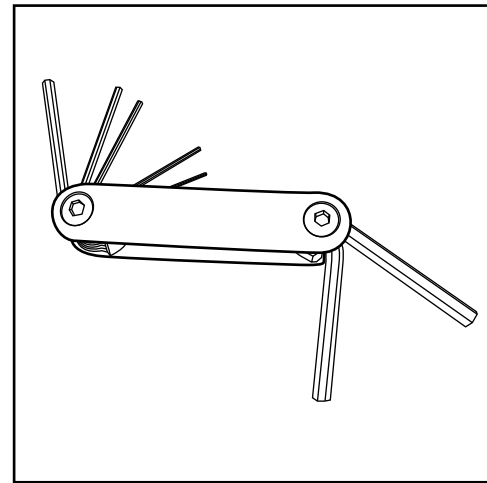
- Read entire setup instruction manual prior to unpacking parts and pieces.
- The setup instructions are created specifically for this configuration.
- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.

## Cleaning & Packing

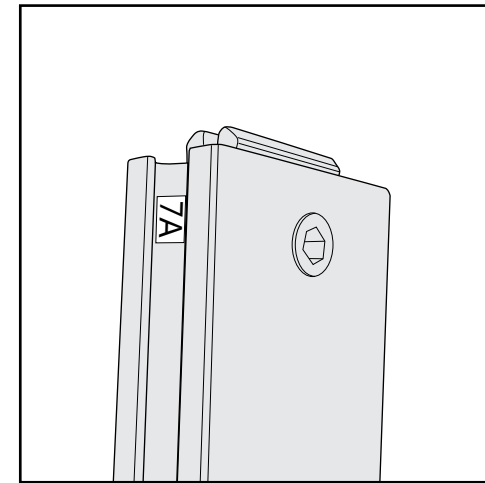
- For Cleaning Metal, Plex, & Laminate Parts: Use a **MILD NON-ABRASIVE** cleanser and soft cloth/paper towel to clean all surfaces.
- Keep exhibit components away from heat and prolonged sun exposure. **Heat and UV exposure will warp and fade components.**
- Retain all provided Packing Materials. All provided packing materials are for ease of repacking & component protection.

## Disassembly

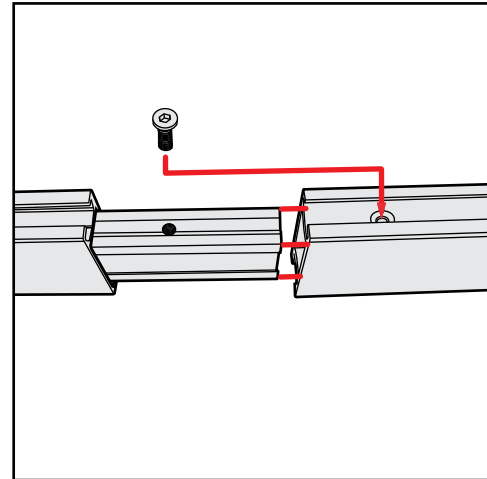
- For loss prevention, tighten all set screws and locks during disassembly.



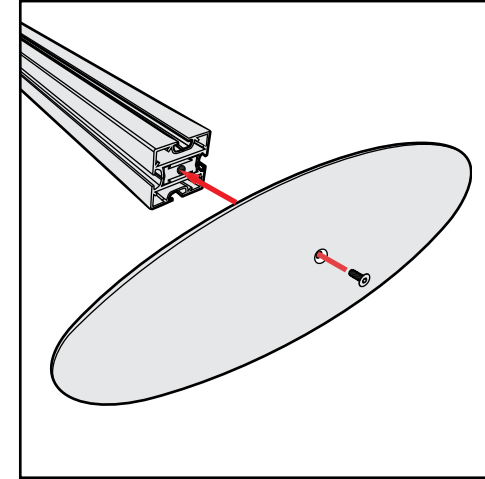
Hex Tool - Essential for Assembly



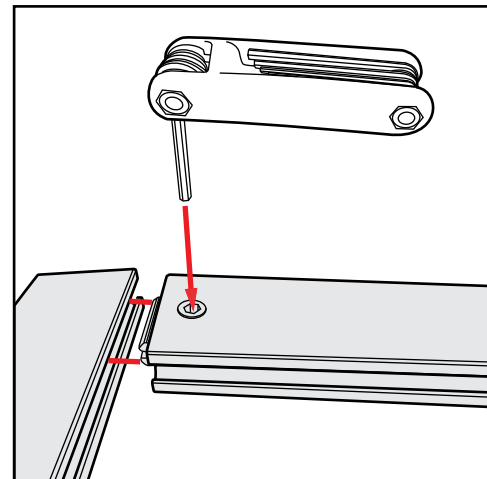
Part Identification - Numbering



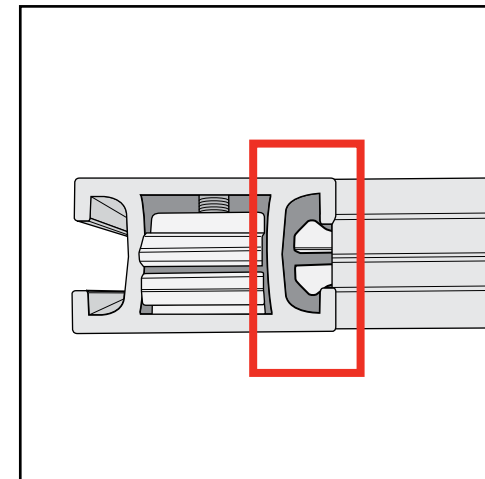
Spline Connection



Base Plate & Extrusion Connection



Extrusion & Lock Connection



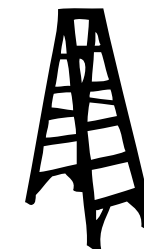
Engaged Lock



**WARNING**



DO NOT USE POWER TOOLS



LADDERS OR LIFTS  
MAY BE REQUIRED



ALL CONNECTIONS MUST  
BE TIGHTLY SECURED

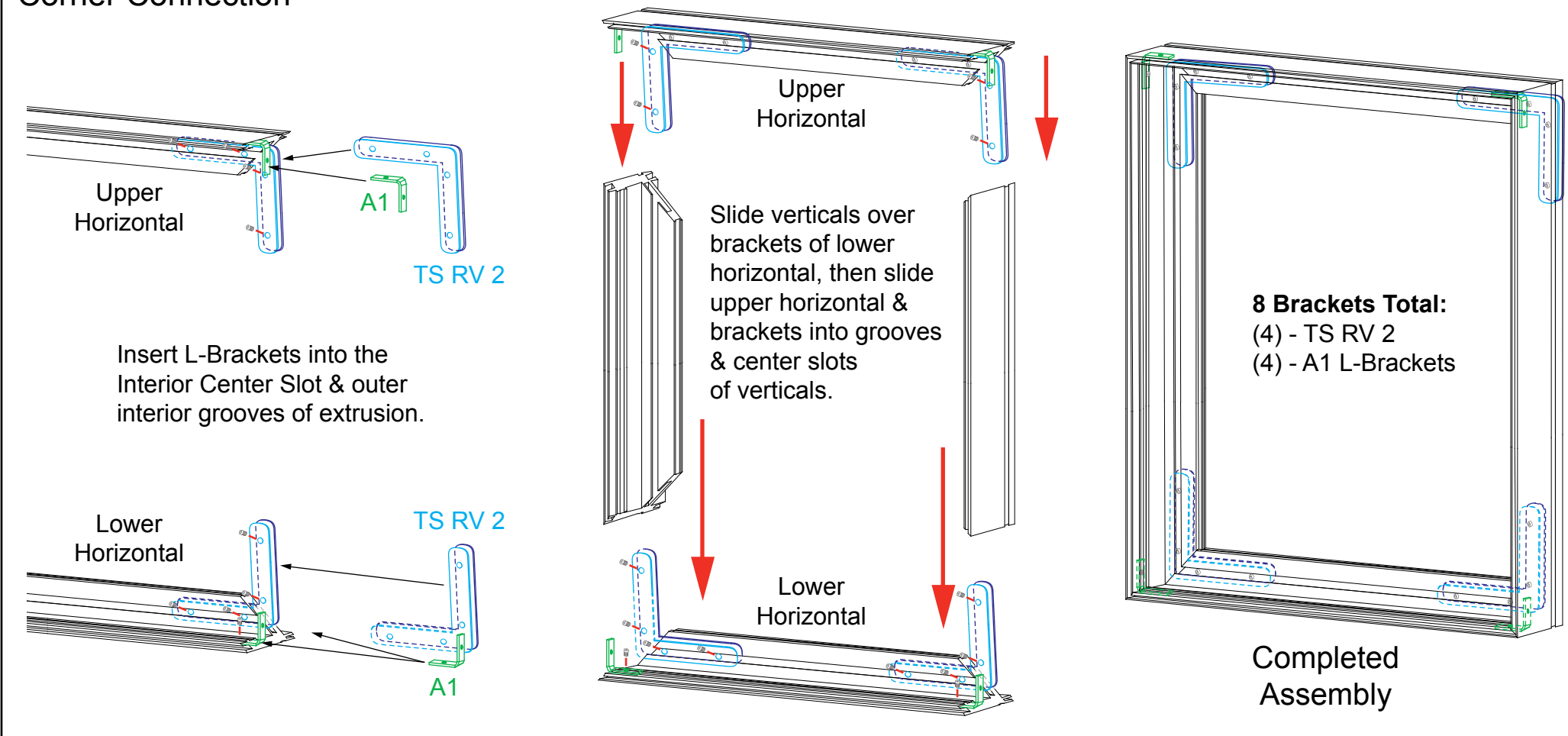
## Corner Bracket Assembly

- 1) Slide TWO-PIECE **TS RV 2** L-bracket into Interior Center Slot of extrusion so that two set screws are inside groove. Tighten two set screws to secure.
- 2) Slide one **A1** L-Bracket into outer interior grooves of upper and lower horizontals. Tighten set screws to secure.
- 3) Slide vertical extrusion over exposed ends of brackets in lower horizontal. Tighten set screws to secure.
- 4) Slide exposed ends of installed brackets of upper horizontal into open ends of verticals. Tighten set screws to secure.

## Disassembly

- 1) Loosen set screws on brackets and slide extrusions off of brackets.

### Corner Connection

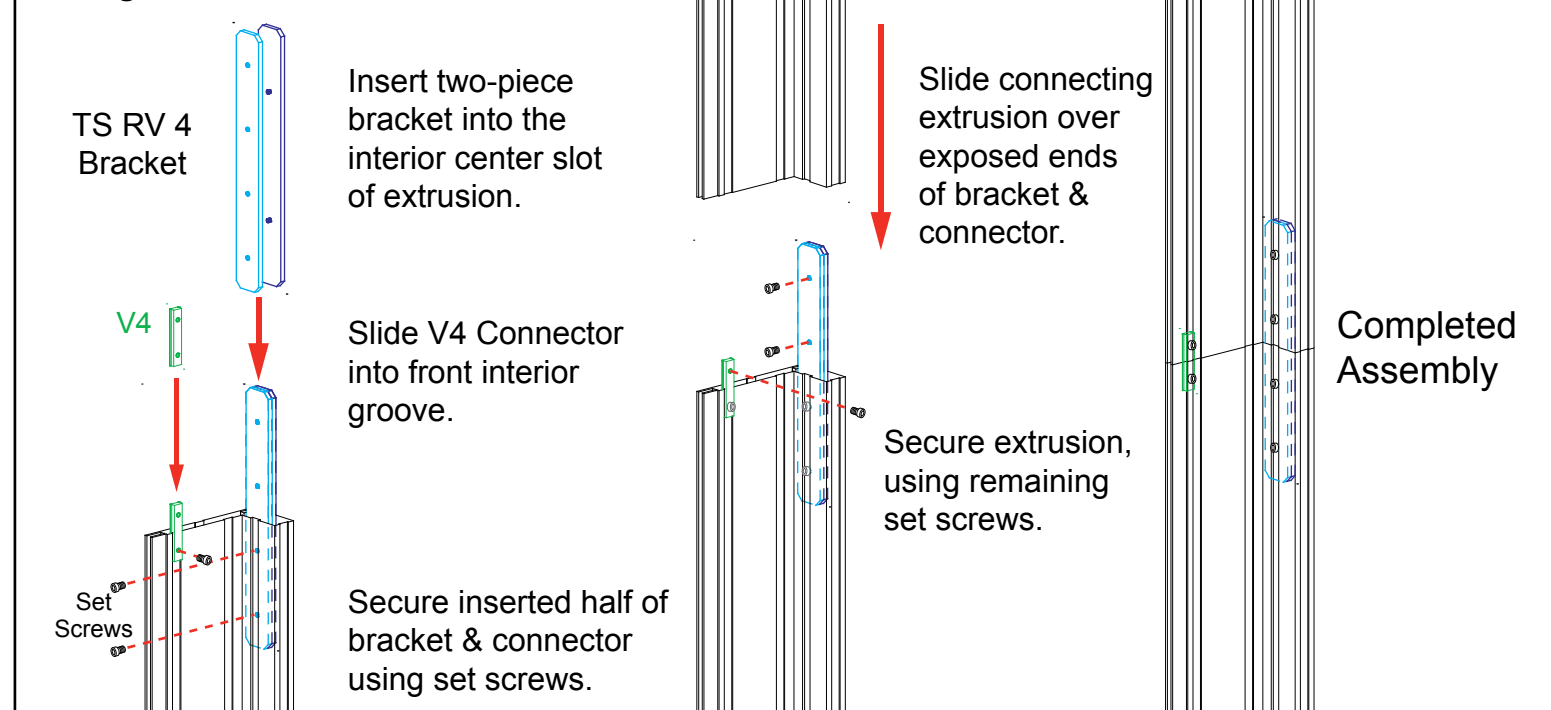


## Straight Bracket Assembly

- 1) Slide TWO-PIECE **TS RV 4** straight bracket into Interior Center Slot of extrusion, so that two of the set screws are inside groove. Tighten two set screws to secure.
- 2) Slide one **V4 Connector** into outer interior groove of extrusion, so that one set screw is inside groove. Tighten set screw.
- 3) Slide connecting extrusion over exposed ends of bracket & connector. Tighten all remaining set screws to secure extrusions.



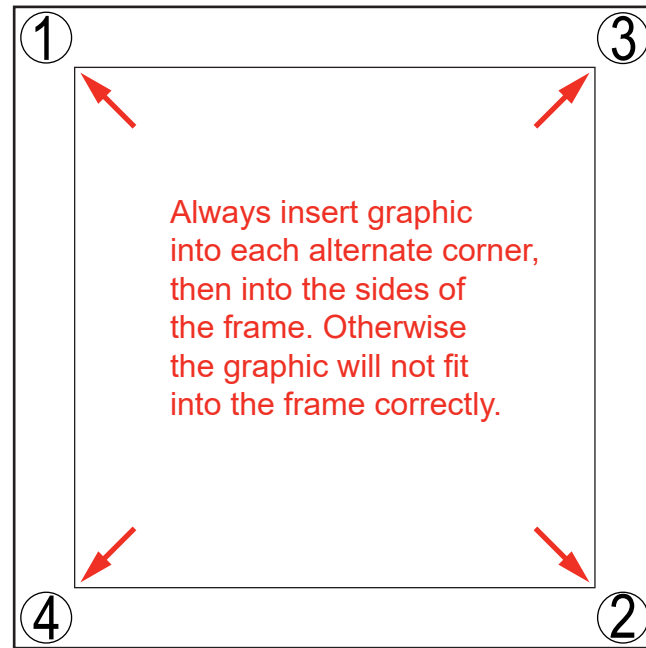
### Straight Connection



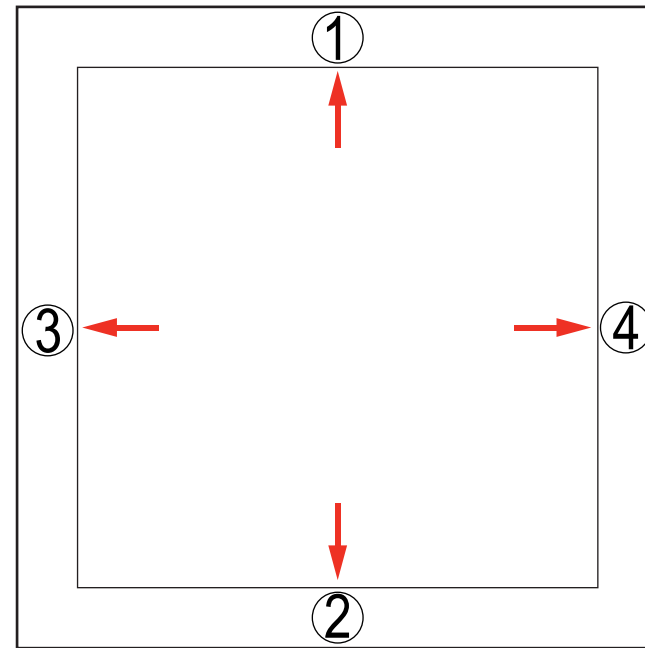
# SEG Graphic Installation *in 3 Steps*

*The Perfect Fit*

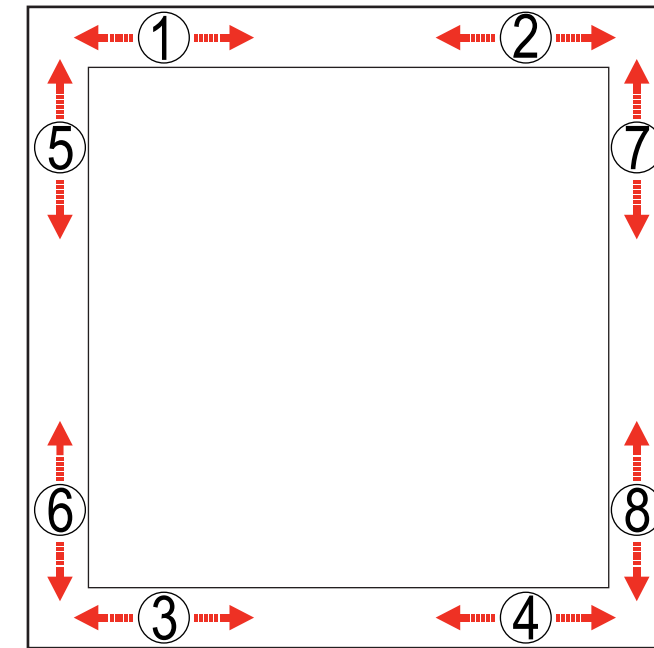
## STEP 1: Attach Corners



## STEP 2: Attach Middle



## STEP 3: Attach Sides



Insert narrow side of silicone welt into the channel at corner 1, with fabric to the outside.

Repeat for opposite corner 2, then corner 3, then corner 4.

Once corners are attached, press the middle of edge 1 into the channel. Then press middle of edge 2 into the channel on opposite side.

Repeat with edge 3 & 4.

Once the middle of sides are attached, fully press the silicone welt into the channel, between center and corner at location 1. Repeat the process between center and corner at location 2.

Do the same for welt on opposite side, at locations 3 & 4. Then repeat for locations 5 & 6 and 7 & 8.

Once the welt is fully inserted on all sides, smooth out edges as needed for a perfect fit.



To remove the graphic from the frame, locate the fabric **pull tab**. Gently pull on the tab to remove the graphic.

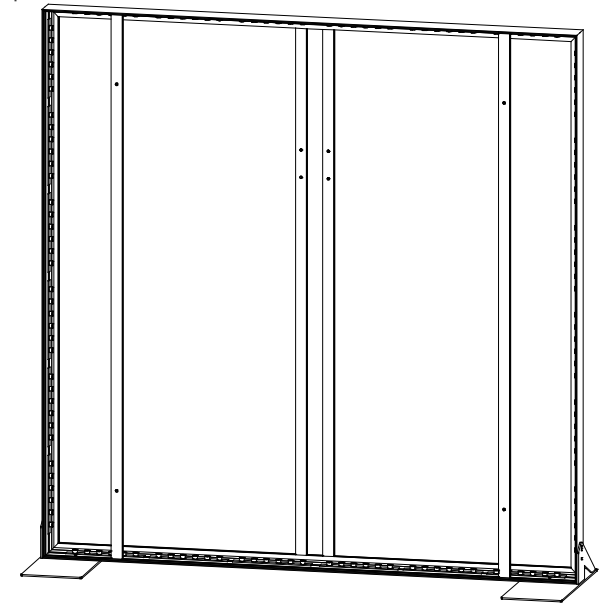
Install video:



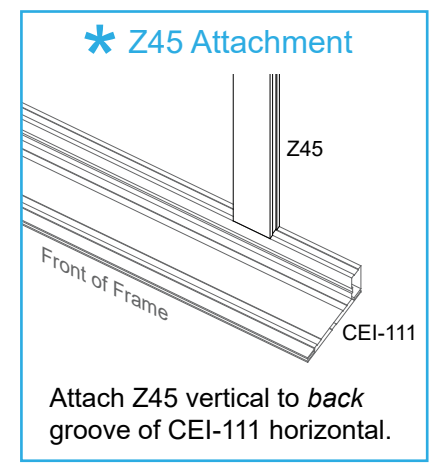
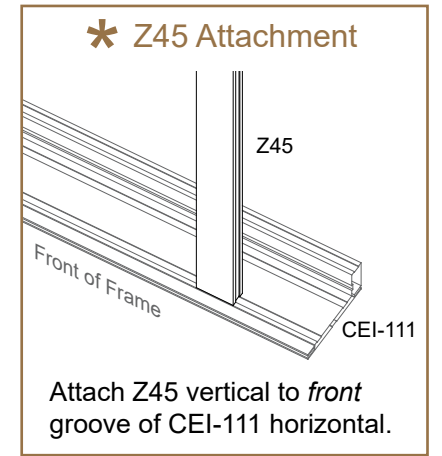
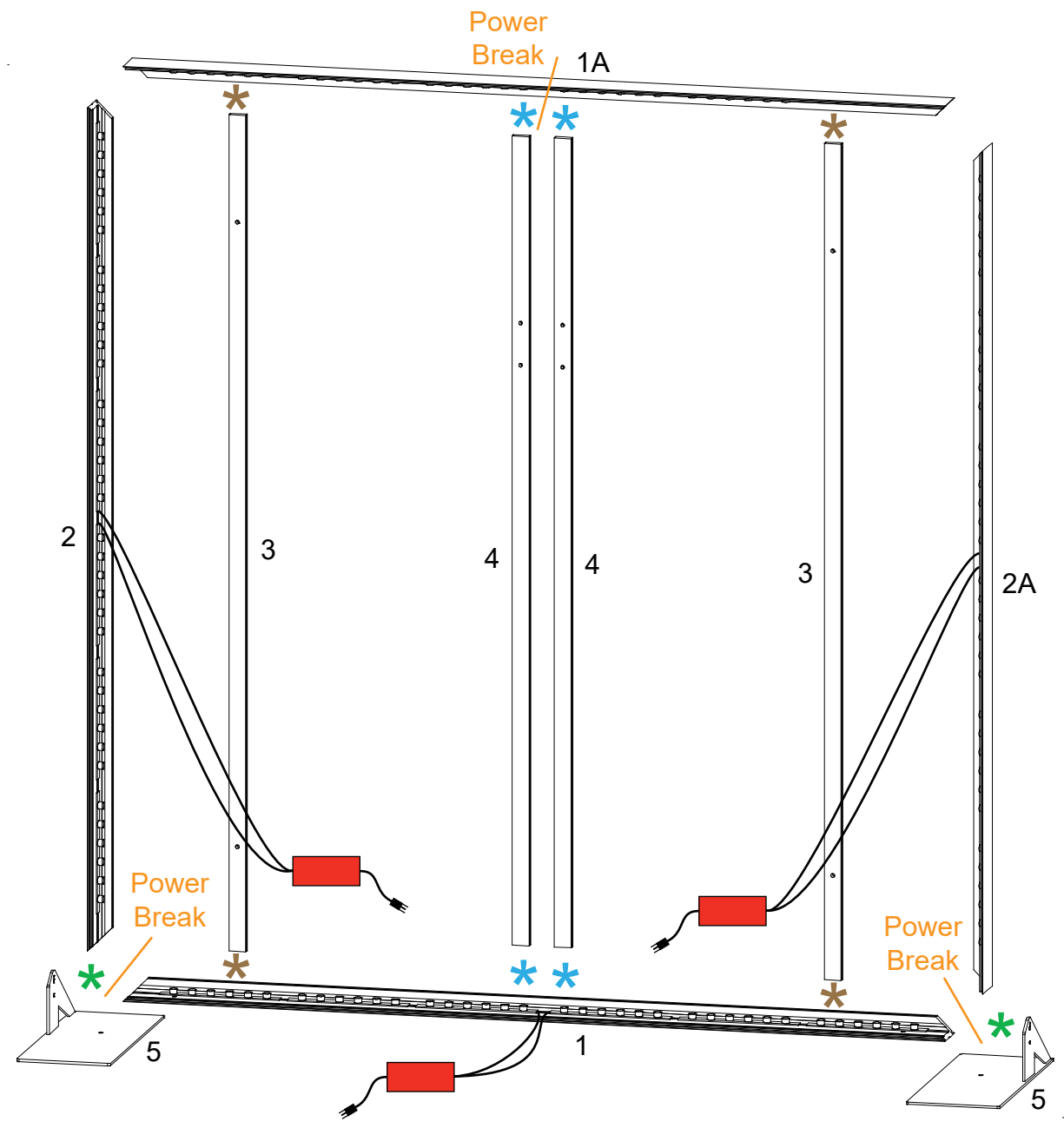
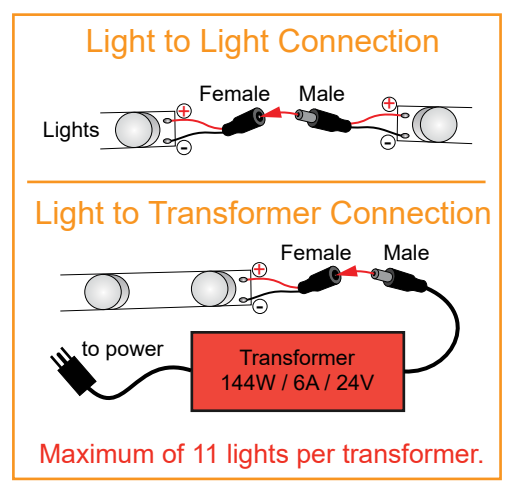
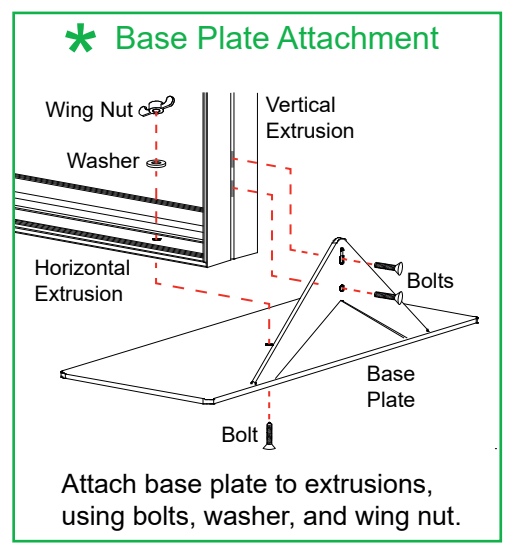
CRATE PACKING

Item	Qty.	Description
1,1A	1,1	88" CEI111 Horizontal Extrusion
2,2A	1,1	90" CEI111 Vertical Extrusion
3	2	89.253" Z45 Vertical Extrusion
4	2	86.353" Z45 Vertical Extrusion
5	2	Base Plate

- Steps:
- 1) Assemble extrusions [1] [1A] [2] and [2A] together.  
**Can be assembled on the floor then lifted upright.**
  - 2) Attach extrusions [3] and [4] inside assembled frame. See **Z45 Attachment** details.
  - 3) Attach base plates [5] to extrusions [1] [2] and [2A]. See **Base Plate Attachment** detail.
  - 4) Connect light cords and attach transformers. See **Light to Light Connection** and **Light to Transformer Connection** details.
  - 5) Install SEG graphic to front of assembled frame and blocker fabric to back. See SEG Graphic Installation sheet for instruction.



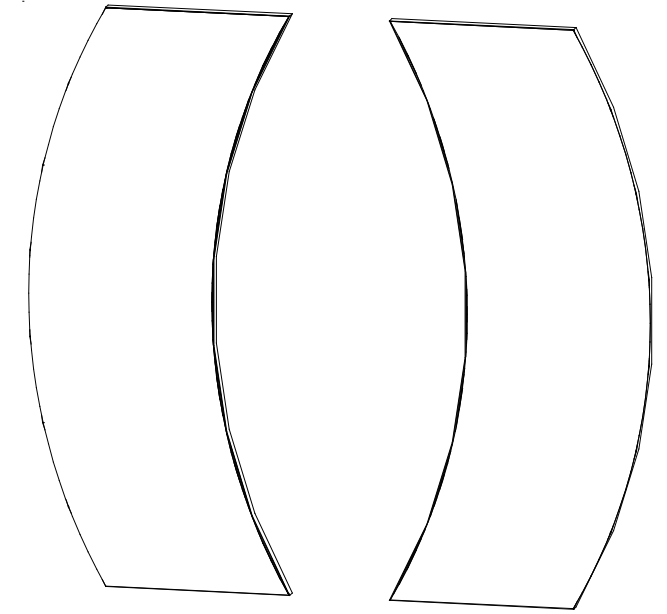
Completed Assembly



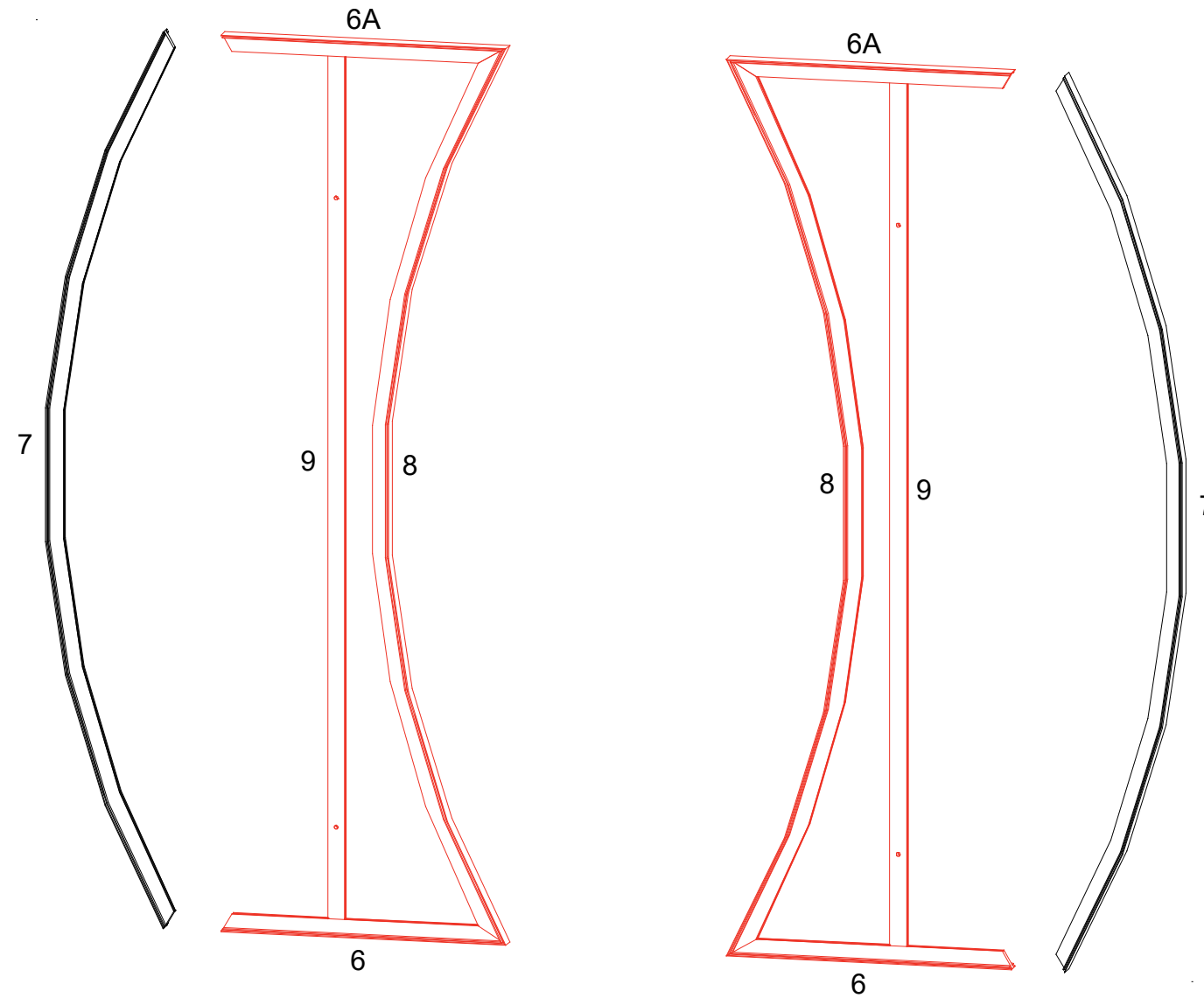
Item	Qty.	Description
6,6A	2,2	30.272" TSP49 Horizontal Extrusion
7	2	99.484" TSP49 Curved Vertical Extrusion
8	2	99.484" TSP49 Curved Vertical Extrusion
9	2	91.417" Z45 Vertical Extrusion

- Steps:
- 1) Attach extrusions [7] to extrusions [6] and [6A]. Tighten set screws to secure.
  - 2) Install SEG graphic to front of assembled frame and blocker fabric to back.  
See SEG Graphic Installation sheet for instruction.

Keep extrusions [6] [6A] [8] and [9] assembled.

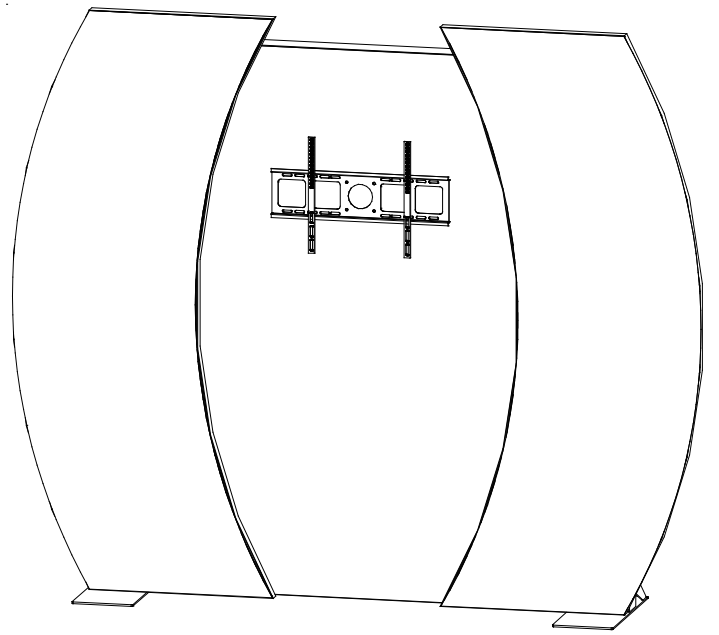


Completed Assembly

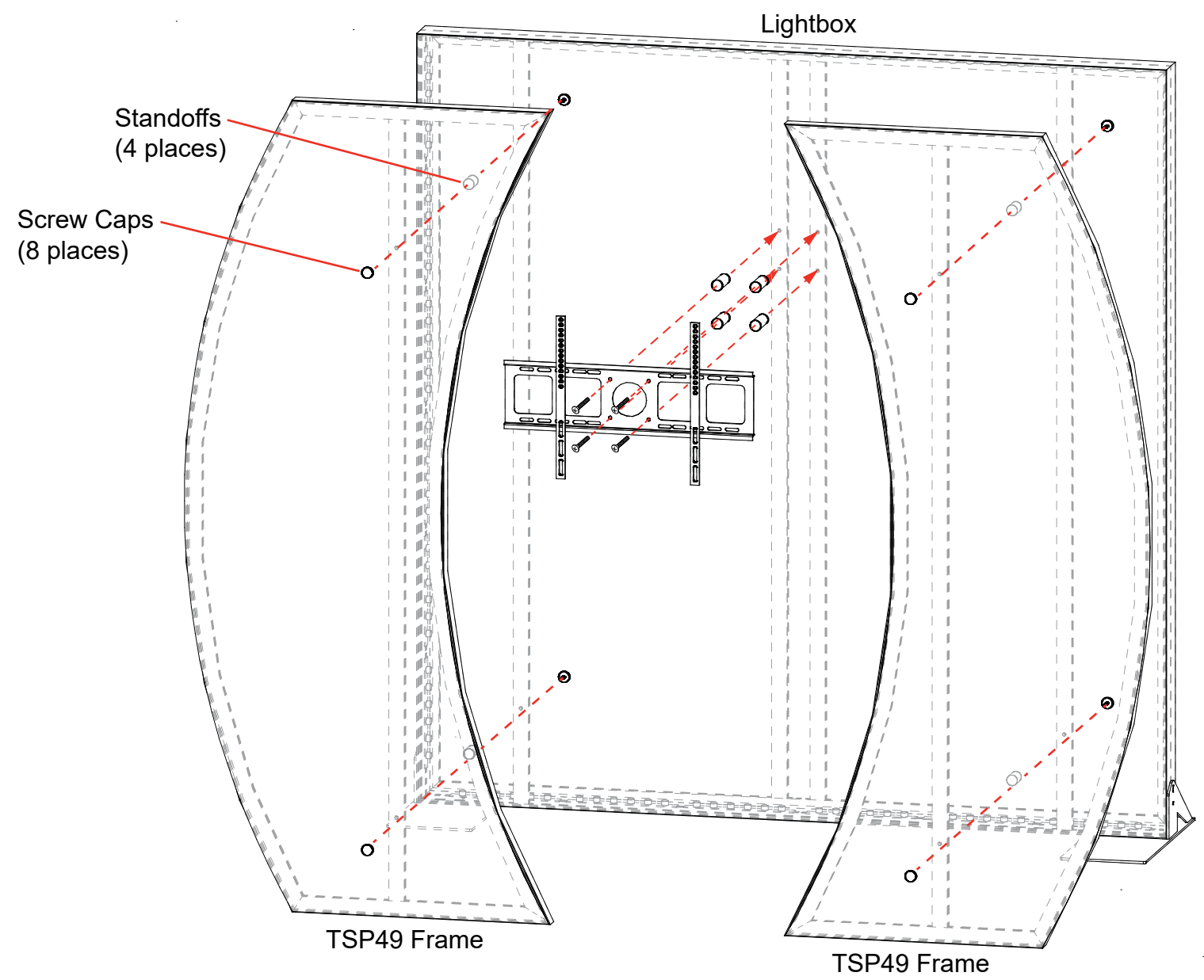
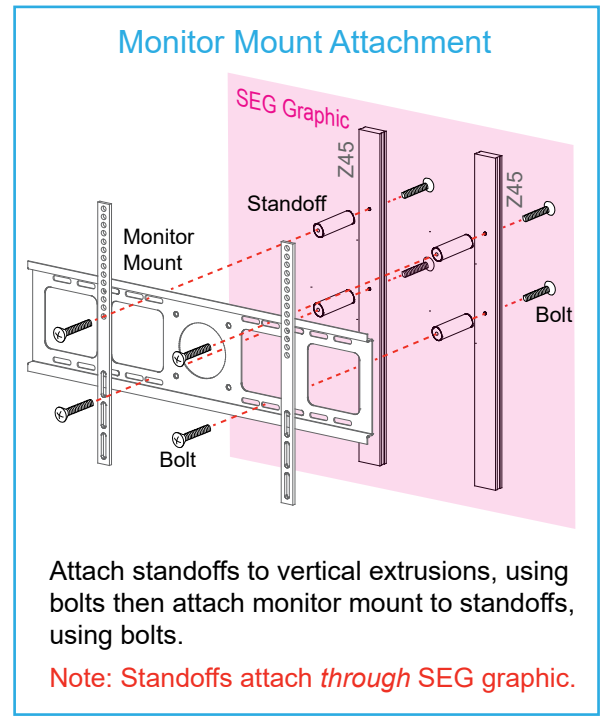
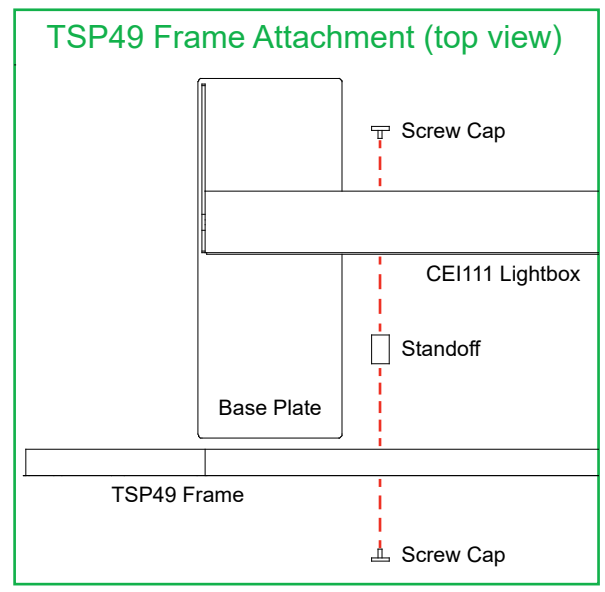


Steps:

- 1) Attach assembled curved frames to assembled lightbox, using standoffs and screw caps.
- 2) Attach monitor mount to lightbox, using standoffs and bolts.

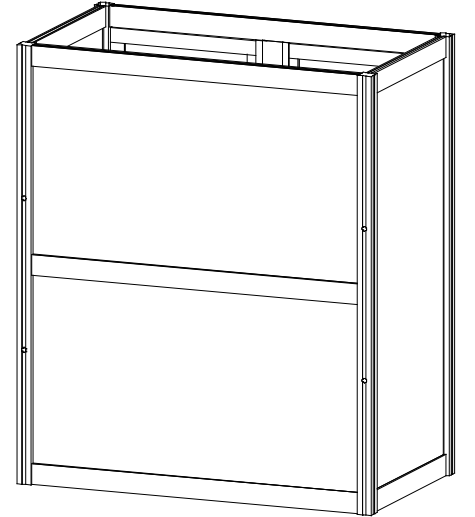


Completed Assembly

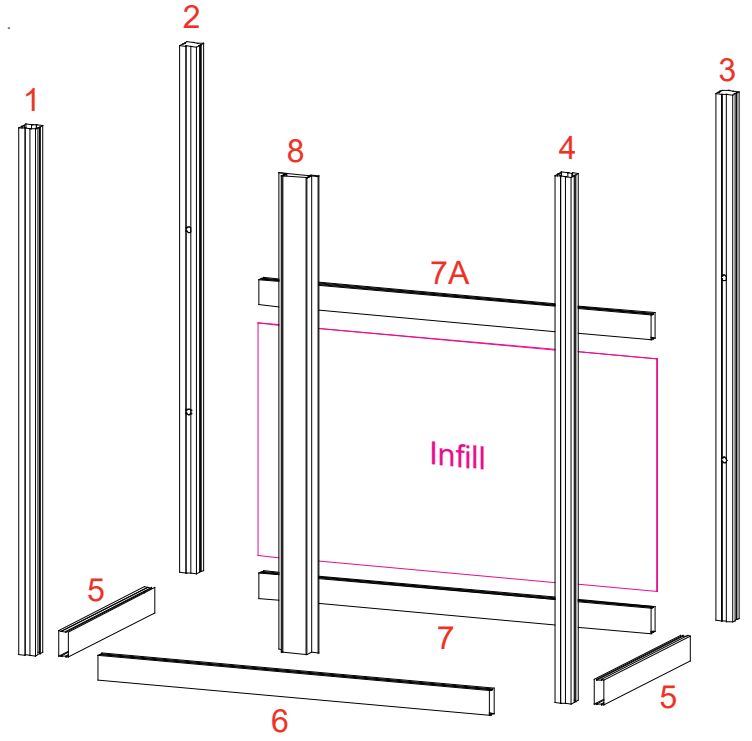


Item	Qty.	Description
1	1	37.5" S40 Vertical Extrusion w/ Door Hinge
2	1	37.5" S40 Vertical Extrusion
3	1	37.5" S40 Vertical Extrusion
4	1	37.5" S40 Vertical Extrusion w/ Door Hinge
5,5A	1,1	15.48" Z45 Horizontal Extrusion
6,6A	1,1	29.48" Z45 Horizontal Extrusion
7,7A,7B	1,1,1	29.48" Z45 Horizontal Extrusion
8	1	33.917" Z45 Vertical Extrusion w/ Door Stops

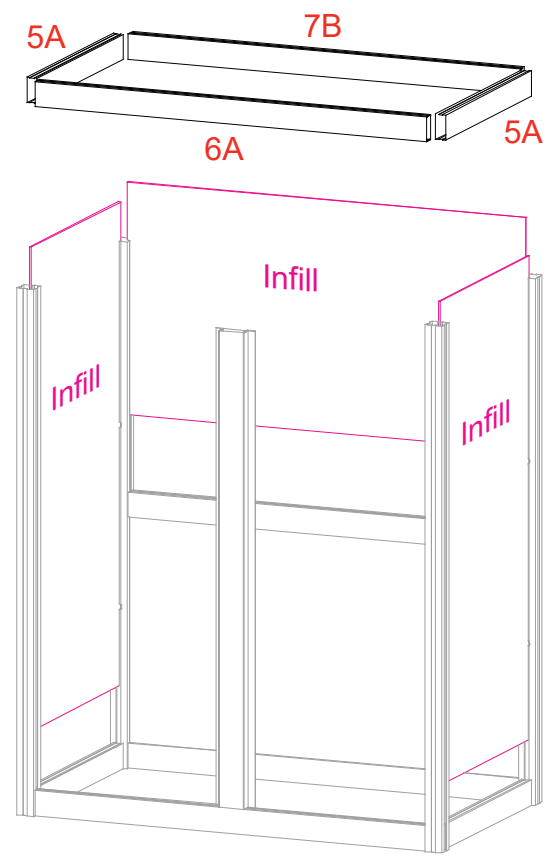
- Steps:
- 1) Connect lower horizontals [5] [6] and [7] between verticals [1] [2] [3] and [4].
  - 2) Slide lower infill between verticals [2] and [3] then secure with horizontal [7A].
  - 3) Slide infills between verticals [1] [2], [2] [3] and [3] [4] then secure with upper horizontals [5A] and [7B], making sure Velcro is facing inward.
  - 4) Attach vertical [8] to lower horizontal [6].
  - 5) Connect doors to verticals [1] and [4]. See **Door Connection** detail.
  - 6) Connect upper horizontal [6A] between verticals [1] and [4] and attach to vertical [8].
  - 7) Connect **shelf supports** to Velcro on infills, then place shelf on top of supports.



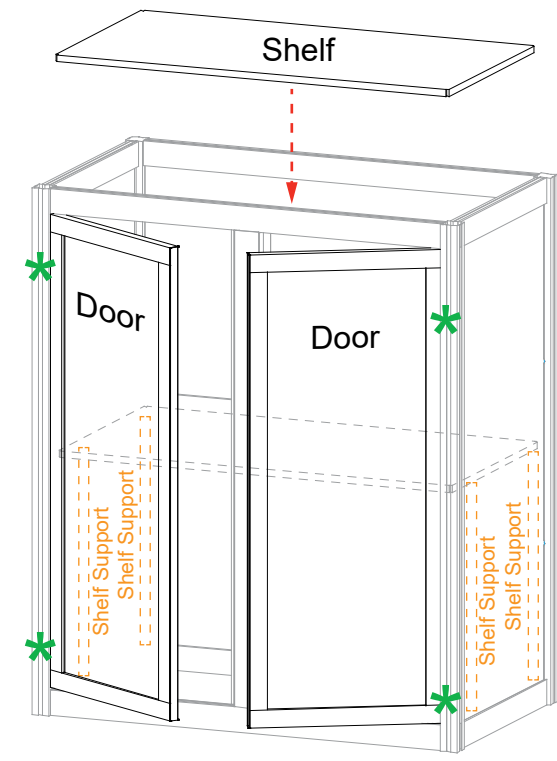
Partial Assembly



BACK VIEW



BACK VIEW



BACK VIEW

**\* Door Connection**

Slide pin into hinge attached to vertical.  
Slide door hinge over pin.

# AERO

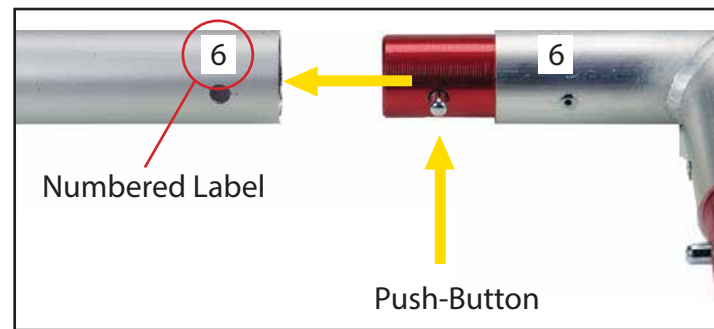
## Using Your Setup Instructions

The Aero Setup Instructions are created specifically for your configuration. The instructions include an exploded view of the frame which is sequentially labeled. We encourage you to review the instructions before attempting to assemble your exhibit.

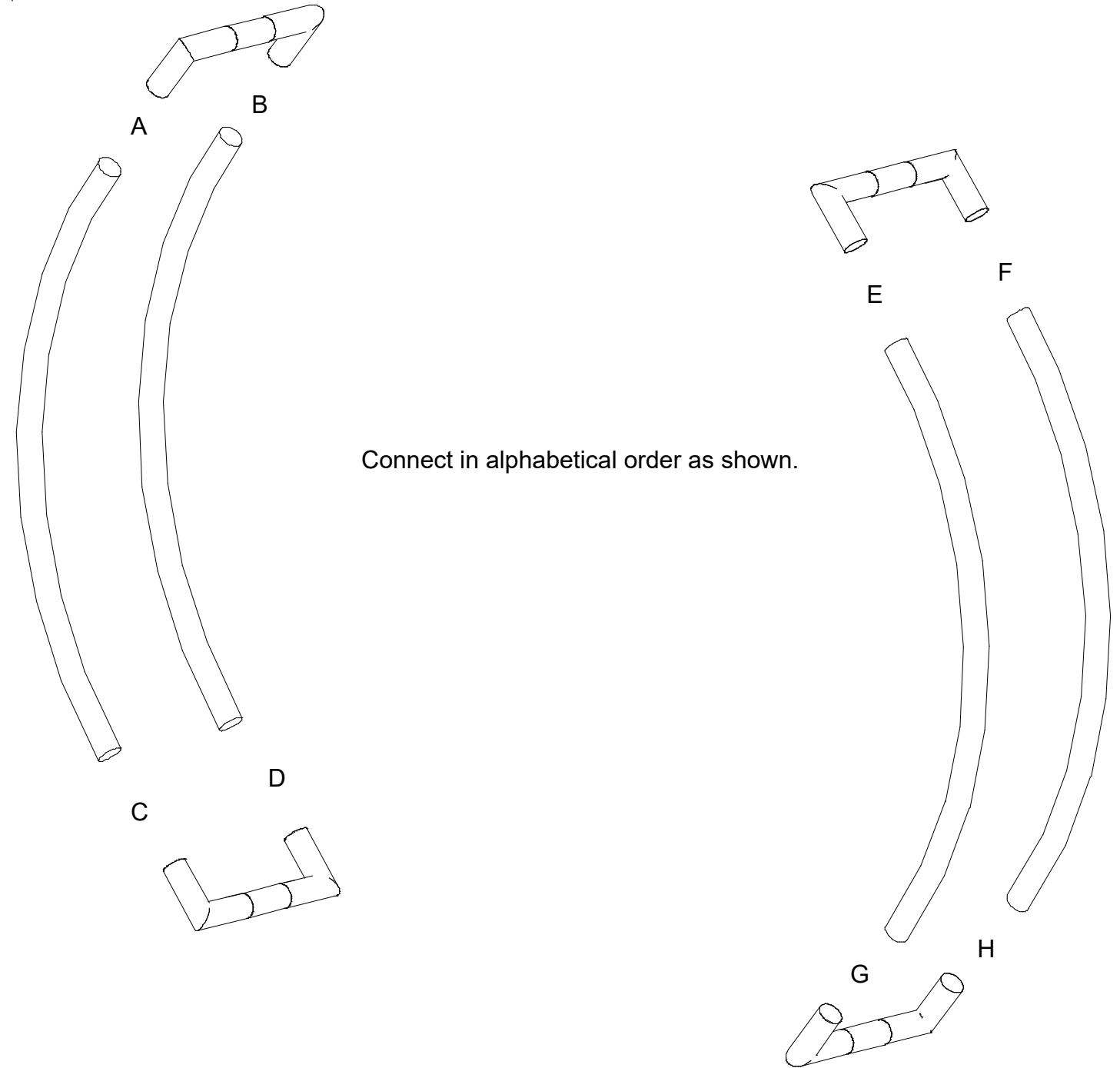
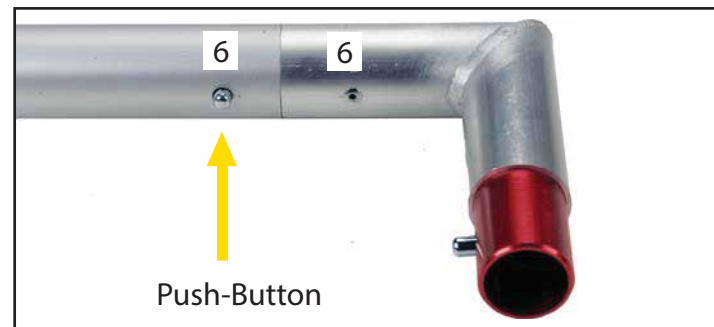
Connections are kept very simple; no tools required. Everything assembles with push-button connectors.

## Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.

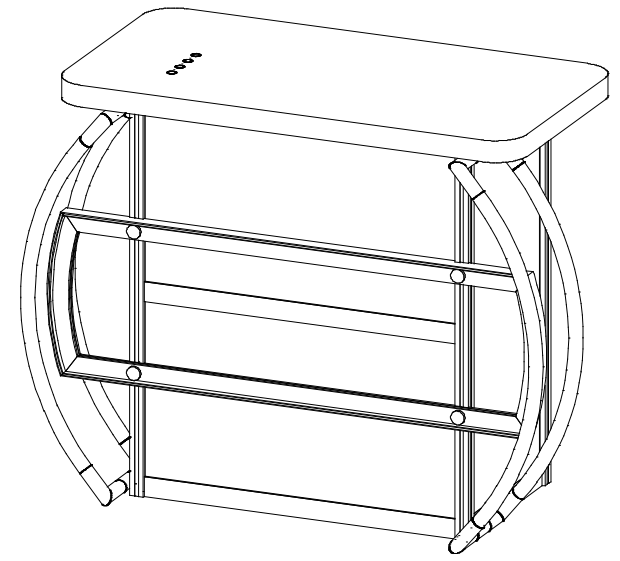


Connections are made by holding the button down and sliding the red tube into opposing tube until button locks into the hole of the opposing tube. To disassemble, push button and pull or twist extrusions apart.



Item	Qty.	Description
9,9A	1,1	15.28" TSP46 Curved Vertical
10,10A	1,1	44.148" TSP46 Horizontal Extrusion

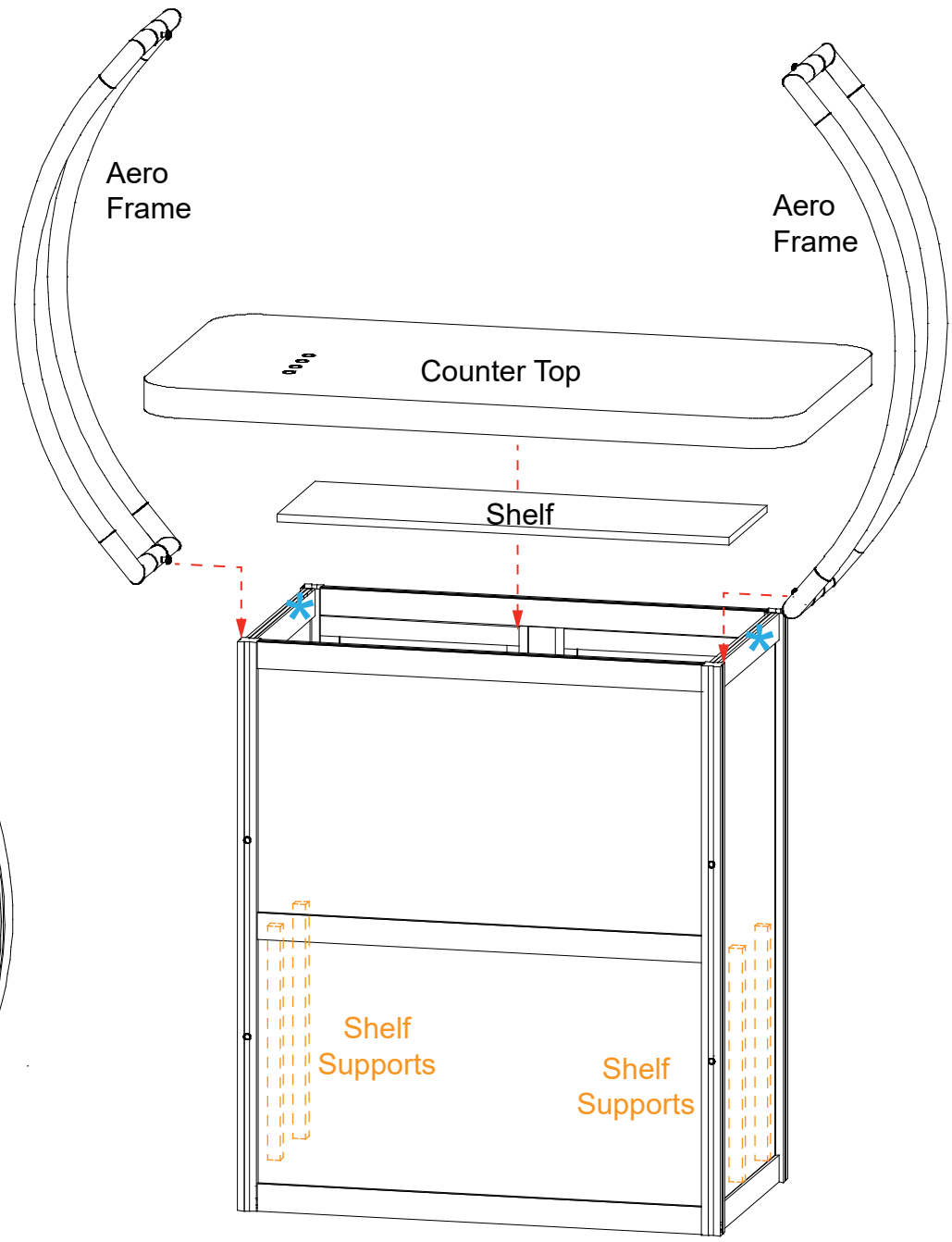
- Steps:
- 1) Assemble graphic frame as shown.
  - 2) Slide Aero frames into outer grooves of verticals [1] and [4].
  - 3) Attach graphic frame to verticals [1] and [4]. See [Graphic Frame Attachment](#) detail.
  - 4) Apply SEG graphics to graphic frame. See SEG Graphic Installation sheet for instruction.
  - 5) Lock counter top to horizontals [5A]. See [Counter Top Lock](#) detail.



Completed Assembly

**\* Graphic Frame Attachment**

Slide V4 connector into groove of vertical extrusion. Tighten set screw to secure V4 connector in place. Attach graphic frame to connector, using screw cap. Tighten screw cap to secure.



**\* Counter Top Lock**

Align hole with pin

Rotate pin. Spring will push pin into hole.

